



Australian Government

RIIPEO203D Conduct stacker operations

Release: 2

RIIPEO203D Conduct stacker operations

Modification History

Release	Comment
1	This unit replaces RIIPEO203B Conduct stacker operations
2	Required frequency and volume of evidence amended in Performance evidence. Substantial amendments made in Assessment Conditions field, including: references to Industry Sectors, assessor and subject matter expert experience requirements, how assessment should be conducted and what it should confirm.

Application

This unit describes a participant's skills and knowledge required to conduct stacker operations in Coal and Metalliferous mining.

This unit is appropriate for those working in operational roles

No licensing, legislation, or certification requirements apply to this unit at the time of publication.

Unit Sector

Coal mining

Metalliferous mining

Elements and Performance Criteria

1. Plan and prepare for stacker operations	1.1 Access, interpret and apply stacker operations documentation and ensure the work activity is compliant 1.2 Obtain, interpret, clarify and confirm work requirements before proceeding 1.3 Access, interpret and apply information on stockpile product, formation and conditions 1.4 Carry out worksite inspection and rectify or report hazards or other notifiable conditions 1.5 Select and wear personal protective equipment 1.6 Obtain and interpret emergency procedures, and be prepared for fire/accident/emergency
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2. Operate stacker	2.1 Coordinate activities with others prior to commencement of, and during, the work activity 2.2 Carry out pre-start, start-up, park-up, shutdown and secure equipment procedures 2.3 Operate controls and stack materials 2.4 Act on or report monitoring systems and alarms 2.5 Complete the work plan within the operating capacities of the equipment 2.6 Carry out reporting and complete and process documents
3. Carry out operator maintenance	3.1 Prepare machine for maintenance 3.2 Conduct inspections and fault finding procedures 3.3 Carry out scheduled maintenance tasks 3.4 Provide operator support during preparation for, and conduct of, major maintenance tasks 3.5 Process written maintenance records
4. Carry out housekeeping activities	4.1 Clear work area and dispose of or recycle materials 4.2 Clean and maintain condition of equipment, ensure suitability for use, and address/report issues 4.3 Manage and/or report hazards, and maintain a safe working environment 4.4 Process written records

Foundation Skills

Foundation skills essential to performance are explicit in the performance criteria of this unit. Further information is available in the Resources and Infrastructure Industry Training Package Companion Volume.

Unit Mapping Information

RIIPEO203B Conduct stacker operations

Links

Companion Volume implementation guides are found in VETNet - <https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=88a61002-9a21-4386-aaf8-69c76e675272>

Assessment Requirements for RIIPEO203D Conduct stacker operations

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Performance Evidence

Evidence is required to be collected that demonstrates a candidate's competency in this unit. Evidence must be relevant to the roles within this sector's work operations and satisfy all of the requirements of the performance criteria of this unit and include evidence that the candidate:

- locates and applies relevant documentation, policies and procedures
- works effectively with others to undertake and complete stacker operations that meets all of the required outcomes including:
 - using a range of communications techniques and equipment to convey information to others
 - maintaining written and verbal reporting requirements and procedures
 - communicating to confirm work requirements
- demonstrates completion of stacker operations that safely, effectively and efficiently meets all of the required outcomes on more than one (1) occasion including:
 - conducting prestart, park-up, shutdown and secure of equipment
 - applying blending specifications and techniques
 - operating and controlling the stacker
 - conducting basic operator maintenance of the stacker
 - conducting housekeeping activities

Knowledge Evidence

The candidate must demonstrate knowledge in conducting stacker operations through:

- manufacturer's manuals, requirements and procedures
- prioritizing work tasks

- prepared for fire/accident/emergency
- impact of stacker operations on customer quality requirements
- environmental requirements and constraints related to stacker operations
- stockpile management processes
- identifying stacker characteristics, technical capabilities and limitations
- ore/coal type and quality

Assessment Conditions

- An assessor of this unit must satisfy the requirements of the NVR/AQTF or their successors; and Industry regulations for certification and licensing; and,
- this unit must be assessed in the context of this sector's work environment; and,
- this unit must be assessed in compliance with relevant legislation/regulation and using policies, procedures, processes and operational manuals directly related to the industry sector for which it is being assessed; and,
- assessment may be conducted in conjunction with the assessment of other Units of Competency; and,
- assessment must confirm consistent performance can be applied in a range of relevant workplace circumstances; and,
- assessors must demonstrate the performance evidence, and knowledge evidence as outlined in this Unit of Competency, and through the minimum years of current* work experience specified below in an Industry sector relevant to the outcomes of the unit; or,
- where the assessor does not meet experience requirements a co-assessment or partnership arrangement must exist between the qualified assessor and an Industry subject matter expert. The Industry subject matter expert should hold the unit being assessed (or an equivalent unit) and/or demonstrate equivalence of skills and knowledge at the unit level. An Industry technical expert must also demonstrate skills and knowledge from the minimum years of current work experience specified below in the Industry sector, including time spent in roles related to the unit being assessed; and,
- assessor and Industry subject matter expert requirements differ depending on the Australian Qualifications Framework Level (AQF) of the qualification being assessed and/or Industry Sector as follows:

Industry sector	AQF** Level	Required assessor or Industry subject matter expert experience
Drilling, Metalliferous Mining, Coal Mining, Extractive (Quarrying) and Civil Construction	1	1 Year
	2	2 Years
Drilling, Coal Mining and Extractive (Quarrying)	3-6	3 Years
Metalliferous Mining and Civil Construction	3-6	5 Years

Other sectors	Where this Unit is being assessed outside of the Resources and Infrastructure Sectors assessor and/or Industry subject matter expert experience should be in-line with industry standards for the sector in which it is being assessed and where no Industry standard is specified should comply with any relevant regulation.
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*Assessors can demonstrate current work experience through employment within Industry in a role relevant to the outcomes of the Unit; or, for external assessors this can be demonstrated through exposure to Industry by conducting frequent site assessments across various locations.

**Where a unit is being delivered outside of a Qualification the first numeric character in the Unit code should be considered to indicate the AQF level

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