



Australian Government

Assessment Requirements for PPMFCO201 Monitor and control paper finishing and converting operations

Release: 1

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Modification History

Release	Comments
Release 1	This version released with PPM Pulp and Paper Manufacturing Training Package Version 3.0.

Performance Evidence

An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.

There must be evidence that the individual has undertaken routine monitoring and control of paper finishing and converting operations for at least two operational intervals, including for each interval:

- completed checks throughout the process and responded appropriately to variations from process and product specifications
- used electronic and other control systems to control equipment and processes
- completed a set up for product change
- completed accurate records for production and quality outcomes.

Knowledge Evidence

An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:

- workplace health and safety requirements and procedures for paper finishing and converting operations
- purpose, features and operation of paper finishing and converting system and subsystems, operating parameters and allowable variations
- operation and application of electronic and other control systems to control paper finishing and converting operations
- key features of the full range of processes involved in controlling paper finishing and converting operations and coordinating set up for product changes
- purpose of, and processes for sampling and testing product quality, plant and system operations
- quality requirements for different types of paper finishing and converting product
- methods used to monitor paper finishing and converting operations against specified system parameters
- standard operating procedures specific to paper finishing and converting operations

- procedures for communicating, recording and reporting for system operation and production outcomes and faults.

Assessment Conditions

Assessment of the skills in this unit of competency must take place under the following conditions:

- physical conditions:
 - skills must be demonstrated in a paper manufacturing facility or an environment that accurately reflects performance in a workplace
- resources, equipment and materials:
 - paper finishing and converting system
 - electronic control systems which include portable control devices, touch screens or robotics to control equipment and processes
 - equipment and consumables for paper finishing and converting system
 - test and diagnostic equipment
 - personal protective equipment for operating finishing and converting systems
- specifications:
 - workplace and standard operating procedures relating to paper finishing and converting operations including health and safety, risks and hazards identification, plant isolation, quality, housekeeping and environmental requirements.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volumes, including Implementation Guides, are available at VETNet: -
<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=12998f8d-d0ac-40bc-a69e-72a600d4fd93>