



Australian Government

Department of Education, Employment and Workplace Relations

PMC557095A Specify and monitor the installation of monolithic/castable refractories

Release: 1

PMC557095A Specify and monitor the installation of monolithic_castable refractories

Modification History

Not applicable.

Unit Descriptor

Unit descriptor	This unit of competency covers developing the specification for installing monolithic or castable refractories and then monitoring that installation to ensure it complies with the specification. It is intended for refractory experts who will most likely also have some management responsibility.
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Application of the Unit

Application of the unit	This unit of competency requires the application of knowledge of refractory installation techniques to ensure the installation meets the requirements of the refractory. It covers the following types of refractory: • castable • mouldable and • gunned (shotcrete, gunitite). This unit does NOT cover the installation of block or precast refractories, refer to <i>PMC557096A Specify and monitor the installation of block/precast refractories</i>. While these techniques may also be used to make repairs, this unit may be used to include repairs using these techniques. The specification of the repair technique is covered in <i>PMC557097A Specify and monitor repairs to refractory installations</i>. This unit applies to individuals who may design a refractory installation and may also monitor the installation of refractory, or they may be installation specialists. They may be working in liaison with other refractory specialists or they may be the sole refractory specialist for this job/in their organisation. They will typically be liaising with a range of other technical experts as well as management and maybe accounts. This unit may apply to individuals working for an organisation which supplies and installs refractories, is a refractory consulting organisation or a client organisation which buys and uses the refractory.
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Licensing/Regulatory Information

Not applicable.

Pre-Requisites

Prerequisite units		

Employability Skills Information

Employability skills	This unit contains employability skills.
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Elements and Performance Criteria Pre-Content

Elements describe the essential outcomes of a unit of competency.	Performance criteria describe the performance needed to demonstrate achievement of the element. Assessment of performance is to be consistent with the evidence guide.
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Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1. Confirm design specification	1.1. Check design specification against agreed set of requirements for the refractory 1.2. Identify discrepancies or conflicts in requirements 1.3. Confirm installation requirements and specifications
2. Design installation process	2.1. Determine method of installing refractory 2.2. Determine refractory materials to be installed 2.3. Determine mix requirements for materials 2.4. Determine installation equipment requirements 2.5. Determine anchor requirements 2.6. Determine post placement requirements 2.7. Design formwork if required 2.8. Design scaffolding or other internal access needs if required 2.9. Design external access/egress means if required 2.10. Identify installation health, safety and environment (HSE) hazards 2.11. Determine appropriate hazard controls 2.12. Check for discrepancies or conflicts in the designs and take appropriate action
3. Prepare for installation	3.1. Specify installation procedure 3.2. Liaise with relevant stakeholders 3.3. Modify specification if needed 3.4. Ensure correct ordering of requirements 3.5. Identify time critical items for the installation 3.6. Identify other items critical to the success of the project 3.7. Identify or develop measures to monitor all critical items 3.8. Prepare installation specification
4. Monitor installation	4.1. Ensure requirements meet specification/contract 4.2. Ensure hazard controls are in place and effective 4.3. Monitor work to installation specification 4.4. Take appropriate action on non-conformances as required 4.5. Report during project as required 4.6. Complete end of project documentation on completion

Required Skills and Knowledge

REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit.

Required skills

Required skills include:

- solving problems
- communicating at all levels
- using organisation knowledge system
- investigating
- analysing
- interpreting data
- negotiating
- technical reporting

Required knowledge

Required knowledge includes:

- properties of all common refractory materials
- installation methods
- anchors and anchoring systems
- installation equipment such as rams, vibrators and compactors
- post placement requirements for different refractory systems
- formwork design and construction
- scaffolding design and construction
- relevant terms
- relevant calculations
- project planning and management

Evidence Guide

EVIDENCE GUIDE	
The Evidence Guide provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge, range statement and the Assessment Guidelines for the Training Package.	
Overview of assessment	Assessment of this unit should include demonstrated competence in a workplace based project or a simulated workplace project. Access should be available to all normally accessed tables, data etc which would be available to and used by a competent refractory specialist performing this assignment.
Critical aspects for assessment and evidence required to demonstrate competency in this unit	Competence must be demonstrated in the ability to select an appropriate material and write the required specification.
Context of and specific resources for assessment	Assessment may occur on the job or in an appropriately simulated environment. Access is required to real or appropriately simulated situations, including work areas, materials and equipment, and to information on workplace practices and OHS practices. Where applicable, reasonable adjustment must be made to work environments and training situations to accommodate ethnicity, age, gender, demographics and disability. Access must be provided to appropriate learning and/or assessment support when required. Where applicable, physical resources should include equipment modified for people with disabilities.
Method of assessment	- Assessment must satisfy the endorsed assessment guidelines of the Manufactured Mineral Products Training Package. - Assessment methods must confirm consistency and accuracy of performance (over time and in a range of workplace relevant contexts) together with application of underpinning knowledge. - Assessment methods which include direct observation of tasks should also include questioning on underpinning knowledge to ensure its correct interpretation and application. - Assessment may be applied under project related conditions (real or simulated) and require evidence of process.

EVIDENCE GUIDE	
	• Assessment must confirm a reasonable inference that competency is able not only to be satisfied under the particular circumstance, but is able to be transferred to other circumstances. • Assessment may be in conjunction with assessment of other units of competency where required.
Guidance information for assessment	Assessment processes and techniques must be culturally appropriate and appropriate to the language and literacy capacity of the candidate and the work being performed.

Range Statement

RANGE STATEMENT	
The range statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Essential operating conditions that may be present with training and assessment (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) may also be included.	
Method of installing refractory	Method of installing refractory may include one or more of: • casting • moulding of plastic refractory • gunning (shotcrete, gunite and gunned plastic refractory)
Refractory materials	Refractory materials may include one or more of: • cementitious refractories • plastic clay refractories • other refractories • fibre or fibre reinforced refractories such as: • ceramic fibre • steel fibre
Mix requirements	Mix requirements includes: • materials to be mixed • mixing ratios • location of mixing (e.g. in charge vessel, at nozzle or other location)
Installation equipment	Installation equipment may include one or more of: • vibrators • compactors • rams • gunning systems
Anchors	Types of anchors may include: • metal crook • metal Y • cast iron • ceramic • precast cones • hexmetal

RANGE STATEMENT	
Post placement requirements	Post placement requirements may include: • drying • curing • control of moisture and or temperature • striking of formwork • removal of scaffolding or other access/egress provisions
HSE hazards	HSE hazards may include: • exposure to heat • exposure to dust • exposure to refractory materials • confined space entry • working with equipment • working at heights • ultra-violet (UV) and other welding hazards • disposal of waste, scrap and excess materials • manual handling hazards
Hazard control	Appropriate hazard control should be determined by: • applying the hierarchy of control
Stakeholders	Stakeholders may include: • customer representatives • technical experts • regulators • refractory designer • materials and equipment suppliers • contractors
Requirements	Requirements include: • materials • equipment • contractors
Time critical items	Time critical items are those items which if not completed on time will cause the project to run overtime and may be determined from: • critical path analysis • long lead time items • other techniques

RANGE STATEMENT	
Installation specification	Installation specification should include: • technical specification • hazard controls and residual hazards • installation schedule • measures monitoring critical items
End of project documentation	End of project documentation may include: • operating and/or maintenance procedures • technical specification • routine monitoring requirements • project review report: • what was intended • what was achieved • achieved costs • achieved timing • significant project issues • possible improvements

Unit Sector(s)

Unit sector	Operational/technical
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Competency field

Competency field	
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Co-requisite units

Co-requisite units		