



Australian Government

Assessment Requirements for PMAOPS323 Operate and monitor heating furnace

Release: 1

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Modification History

Release 1. Supersedes and is equivalent to PMAOPS323A Operate and monitor heating furnace

Performance Evidence

Evidence required to demonstrate competence in this unit must be relevant to and satisfy the requirements of the elements and performance criteria, and include the ability to:

- undertake checks and observations and use data and own senses to monitor process and equipment and maximise performance
- perform pre-start checks, start-up/shutdown procedures, isolations and de-isolations, and maintenance checks
- predict impact of a change in one unit/area on other plant units/areas and take appropriate action
- predict the need for process changes and prepare and manage smooth transitions
- identify early warning signs of equipment/processes needing attention or with potential problems and take action
- identify hazards and risks and apply risk control procedures.

Knowledge Evidence

Evidence must be provided that demonstrates knowledge of:

- all items on a schematic of the production unit and functions of each
- principles of operation of plant/equipment
- interactions between plant items/processes
- systems' operating parameters, integrity limits, product specifications and tolerances, temperature, pressure and flow
- process-specific science (physics and chemistry) to the level of being able to interpret the science and extract factors controlling the process and product, including heating fluid (if any) properties
- operational shutdown processes and procedures, including cooling down, furnace pressure/vacuum and fuel/heat source isolation
- the processes for starting a furnace, including heat input, warm-up of the reticulation system, systems operation, reticulation line pressure, heating fluid usage and supply, and ancillary equipment
- shutdown processes and procedures for internal inspection, including confirming furnace cooling down, vacuum/pressure, fuel/heat source isolation, and removal of combustion equipment and water from furnace
- procedures for monitoring a furnace, including heating fluid reticulation line pressure/temperature, usage, supply and quality of heating fluid, combustion/heat source system, fuel system, combustion air supply, operation of control/safety devices, combustion management system, and ancillary equipment
- function, purpose and location of ancillary equipment
- various modes of furnace storage and reasons for selecting a particular mode
- types and purpose of furnace fittings
- function and troubleshooting of major components and their problems and problem resolution
- hierarchy of control
- hazards that may arise in the job/work environment, and:
 - their possible causes
 - potential consequences
 - appropriate risk controls.

Assessment Conditions

- The unit should be assessed holistically and the judgement of competence based on a holistic assessment of the evidence.
- The collection of performance evidence:
 - should occur over a range of situations which include typical disruptions to normal, smooth operations
 - will typically include a supervisor/third-party report focusing on consistent performance and problem recognition and solving. A supervisor/third-party report must be prepared by someone who has a direct, relevant, current relationship with the person being assessed and who is in a position to form a judgement on workplace performance relevant to the unit of competency
 - must include the use of industrial style furnace allowing operation
 - may use industry-based simulation for part only of the unit particularly where safety, lack of opportunity or significant cost is an issue.
- Assessment should occur in operational workplace situations. Where this is not possible, or where personal safety or environmental damage are limiting factors, assessment must occur in a sufficiently rigorous simulated environment reflecting realistic operational workplace conditions. This must cover all aspects of workplace performance, including environment, task skills, task management skills, contingency management skills and job role environment skills.
- Assessment in a simulated environment should use evidence collected from one or more of:
 - walk-throughs
 - pilot plant operation
 - demonstration of skills
 - industry-based case studies/scenarios
 - 'what ifs'.
- Knowledge evidence may be collected concurrently with performance evidence (provided a record is kept) or through an independent process, such as workbooks, written assessments or interviews (provided a record is kept).
- Assessment processes and techniques must be appropriate to the language, literacy and numeracy requirements of the work being performed and the needs of the candidate.
- Conditions for assessment must include access to all tools, equipment, materials and documentation required, including relevant workplace procedures, product and manufacturing specifications associated with this unit.
- The regulatory framework will be reflected in workplace policies and procedures and is not required to be independently assessed.
- Foundation skills are integral to competent performance of the unit and should not be assessed separately.
- Assessors must satisfy the assessor competency requirements that are in place at the time of the assessment as set by the VET regulator.
- In addition, the assessor or anyone acting in subject matter expert role in assessment must demonstrate both technical competency and currency. If the assessor cannot demonstrate technical competency and currency they must assess with a subject matter expert who does meet these requirements.
- Technical competence can be demonstrated through one or more of:
 - relevant VET or other qualification/Statement of Attainment

- appropriate workplace experience undertaking the type of work being assessed under routine and non-routine conditions
- appropriate workplace experience supervising/evaluating the type of work being assessed under routine and non-routine conditions
- Currency can be demonstrated through one or more of:
 - being currently employed undertaking the type of work being assessed
 - being employed by the organisation undertaking the type of work being assessed and having maintained currency in accordance with that organisation's policies and procedures
 - having consulted/had contact with an organisation undertaking the type of work being assessed within the last twelve months, the consultation/contact being related to assessment
 - conducting on-the-job training/assessments of the type of work being assessed
 - being an active member of a relevant professional body and participating in activities relevant to the assessment of this type of work.

Links

MSA Training Package Implementation Guides - <http://mskills.org.au/training-packages/info/>