



Australian Government

MSTLA3005 Control laundry finishing operations

Release: 1

MSTLA3005 Control laundry finishing operations

Modification History

Release 1. New unit.

Application

This unit of competency applies to prepare, operate and control laundry finishing equipment and machines, including the use of monitoring and inspection procedures in a commercial laundry so that laundered articles are ready for dispatch. It includes identifying and addressing minor operational problems and faults.

Work may be conducted in small to large scale enterprises and may involve individual and team activities.

No licensing or certification requirements exist at the time of publication. Relevant legislation, industry standards and codes of practice within Australia must be applied.

Pre-requisite Unit

Nil

Competency Field

Laundry operations

Elements and Performance Criteria

Elements <i>Elements describe the essential outcomes.</i>	Performance Criteria <i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare for finishing work	1.1 Determine job and finishing equipment requirements from work instructions 1.2 Identify safe work requirements and potential hazards associated with operating finishing equipment including working with heat, steam, conveyer belts, rollers and manual handling 1.3 Use appropriate personal protective equipment (PPE) in accordance with standard operating procedures (SOPs) 1.4 Set up work area in accordance with work health and safety requirements 1.5 Conduct equipment start-up checks and identify functions of equipment processes

Elements <i>Elements describe the essential outcomes.</i>	Performance Criteria <i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
2. Operate finishing equipment	2.1 Classify, sort and prepare articles according to finishing and re-work requirements 2.2 Start machine following operator instructions 2.3 Check program settings match job requirements 2.4 Place articles into or on finishing equipment and operate equipment in accordance with workplace requirements for quality and quantity 2.5 Monitor machines and adjust for correct operation in accordance with manufacturer specifications and work health and safety practices 2.6 Identify machine problems or faults and rectify, document and report in accordance with workplace procedures
3. Monitor and finalise finishing	3.1 Inspect finished items against quality standards 3.2 Return articles not meeting quality standards for re-processing 3.3 Identify damaged or torn articles for repair or return in accordance with workplace procedures 3.4 Complete shutdown maintenance in accordance with operating procedures 3.5 Meet all housekeeping requirements and complete accurate workplace records

Foundation Skills

This section describes those language, literacy, numeracy and employment skills that are essential to performance.

- Reading skills to interpret:
 - work instructions and schedules,
 - standard operating procedures (SOPs)
 - specifications and key requirements of industry standards
- Numeracy skills to interpret temperature gauges of steaming and pressing equipment
- Problem solving skills to recognise issues with safety and finishing operations and troubleshoot solutions.

Other foundation skills essential to performance are explicit in the performance criteria of this unit.

Unit Mapping Information

No equivalent unit

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a203ec5c-de7d-406b-b3e1-8f1a9b76e92e>

Assessment Requirements for MSTLA3005 Control laundry finishing operations

Modification History

Release 1. New unit.

Performance Evidence

There must be evidence the candidate has completed the tasks outlined in the elements and performance criteria of this unit, and:

- safely operated at least 2 types of finishing equipment and completed finishing for 2 different types of laundered articles including:
 - classifying and sorting items to be finished
 - controlling and monitoring the finishing
 - identifying and rectifying common operational faults
 - maintaining accurate records.

Knowledge Evidence

There must be evidence the candidate has knowledge of:

- safe work practices and procedures and use of personal protective equipment (PPE) when working with laundry finishing equipment, including safe manual handling techniques
- hazards and risks presented by working with heat, steam, feeders, conveyer belts and heavy lifting
- procedures to engage and disengage finishing equipment
- key requirements of key requirements of *Australian/New Zealand Standard™ AS/NZS 4146:2000 Laundry practice*
- cleaning and finishing services available at the organisation
- different finishing equipment and its application:
 - flatwork ironer
 - folding equipment for garments, linen, towels and blankets
 - irons
 - presses
 - single and multi-lane folders
 - steam tunnels
- equipment inspection and cleaning requirements
- typical problems that occur with finishing equipment and how they can be rectified including:
 - worn or damaged belts
 - lint, dirt and chemical deposits
 - temperature and moisture issues

- manufacturer instructions for:
 - limitations of usage
 - minor maintenance procedures
 - suggested temperature, timing and moisture for various materials
 - troubleshooting
- operator maintenance required for finishing machine
- care and maintenance for articles typically laundered at the organisation
- workplace practices for recording and reporting.

Assessment Conditions

Skills must have been demonstrated in the workplace or in a simulated environment that reflects workplace conditions and contingencies. The following conditions must be met for this unit:

- use of suitable facilities, equipment and resources, including:
 - a commercial laundry environment set up with finishing machines and related standard operating procedures (SOPs)
 - articles for finishing.

Assessors must satisfy the NVR/AQTF mandatory competency requirements for assessors.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a203ec5c-de7d-406b-b3e1-8f1a9b76e92e>