



Australian Government

MSS405052 Design an experiment

Release: 2

MSS405052 Design an experiment

Modification History

Release 2. Updated pre-requisite code

Release 1. Supersedes and is equivalent to MSS405052A Design an experiment

Application

This unit of competency covers the skills and knowledge required to design experiments. The design of experiments is generally undertaken as part of black-belt six sigma but may also be undertaken independently.

This unit applies to a technical expert who is required to design and implement experiments aimed at making breakthrough improvements in the process. They will work with other members of the process team in doing this.

This unit primarily requires the application of skills associated with problem solving, initiative and enterprise, and planning and organising skills in order to identify, implement and evaluate an experiment. Communication skills associated with gathering, interpreting and documenting information are required.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

MSS404054 Apply statistics to operational processes

Competency Field

Competitive systems and practices

Unit Sector

Not applicable

Elements and Performance Criteria

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

1 **Choose an improvement**

1.1 Review a process/value stream map.

1.2 Identify areas in need of improvement.

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|---|-----|---|
| project | 1.3 | Select a process/value stream area for analysis and improvement. |
| | 1.4 | Determine the objective of the experiment in consultation with relevant stakeholders. |
| 2 Design the experiment | 2.1 | Select appropriate factorial design. |
| | 2.2 | Estimate signal to noise ratio. |
| | 2.3 | Determine required number of runs and factorial fraction. |
| | 2.4 | Determine resolution. |
| | 2.5 | Design a sequential series of experiments. |
| | 2.6 | Calculate resource requirement for this design. |
| | 2.7 | Determine whether resource requirements are practical in consultation with relevant stakeholders. |
| | 2.8 | Modify experiment, if required, to match available resources. |
| | 2.9 | Determine/develop required metrics. |
| 3 Conduct the experiment | 3.1 | Conduct first run of experiment. |
| | 3.2 | Replicate in random order for required number of runs. |
| | 3.3 | Block out known sources of variation. |
| | 3.4 | Conduct other experiments in series. |
| | 3.5 | Record data/have data recorded. |
| 4 Analyse and confirm the experimental results | 4.1 | Identify aliases/confounding of variables/results. |
| | 4.2 | Analyse data using statistics pack or similar. |
| | 4.3 | Interpret analysed data in line with objectives. |
| | 4.4 | Identify confidence level of analysed data. |

- 4.5 Design experiment to confirm correlations identified.
- 4.6 Conduct confirming experiment.
- 4.7 Analyse data from confirming experiment.
- 4.8 Confirm results (or conduct further experiments).

Foundation Skills

This section describes those required skills (language, literacy and numeracy) that are essential to performance.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

- Competitive systems and practices include one or more of:**
- lean operations
 - agile operations
 - preventative and predictive maintenance approaches
 - statistical process control systems, including six sigma and three sigma
 - Just in Time (JIT), kanban and other pull-related operations control systems
 - supply, value, and demand chain monitoring and analysis
 - 5S
 - continuous improvement (kaizen)
 - breakthrough improvement (kaizen blitz)
 - cause/effect diagrams
 - overall equipment effectiveness (OEE)
 - takt time
 - process mapping
 - problem solving
 - run charts
 - standard procedures
 - current reality tree.

Objective of the experiment includes one or more of:	• screen factors to find the critical few • optimise a few critical factors • solve process problems • reduce waste • increase reliability.
Factorial design includes one or more of:	• 2/3 level factorial • Taguchi L8 • 2/4-1 half fraction • Plackett-Burman 8-run • full factorial.
Signal-to-noise ratio may be estimated by one or more of:	• previous experiment design experience • previous process capability studies • statistical process control data • estimated from other sources.
Resolution includes one or more of:	• Resolution III design: A design where main factor effects are confounded with two factor and higher order interactions • Resolution IV design: A design where main effects are confounded with three factor and higher order interactions and all two factor interactions are confounded with two factor interactions and higher order interactions • Resolution V design: A design where main effects are confounded with four factor and higher order interactions and two factor interactions are confounded with three factor interactions and higher order interactions.
Sequential series of experiments includes all of:	• a screening design (fractional factorial) to identify the significant factors • a full factorial or response surface design to fully characterise or model the effects • confirmation runs to verify results.
Required metrics include one or more of:	• quantitative measures normally associated with the process • other quantitative measures relevant to the experiment • ranking systems for normally qualitative measures, such as defectives.

- Statistics pack**
include one or more
of:
- minitab
 - JMP
 - other specialist statistics packs
 - spreadsheets, such as Excel, particularly with specific add-ons, such as Sigma XL, Analyse It or other add-ons.

Unit Mapping Information

Release 2. Equivalent to Release 1

Release 1. Supersedes and is equivalent to MSS405052A Design an experiment

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5b04f318-804f-4dc0-9463-c3fb9a3fe998>