



Australian Government

Assessment Requirements for MEM07011 Perform complex milling operations

Release: 2

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Modification History

Release 2. Quantum of hours of workplace practice removed. Supersedes and is equivalent to MEM07011 Perform complex milling operations (Release 1).

Release 1. Supersedes and is equivalent to MEM07011B Perform complex milling operations.

Performance Evidence

Evidence required to demonstrate competence in this unit must be relevant to and satisfy the requirements of the elements and performance criteria on at least two (2) occasions and include:

- following work instructions, standard operating procedures and safe work practices
- identifying and interpreting specifications, charts, lists, drawings and other applicable reference documents to carry out complex milling operations
- selecting appropriate cutter inserts for cutting operations according to specifications and ISO standards
- calculating cutting parameters, including speeds, feeds and ratios
- setting up gear trains according to calculations and standard operating procedures
- perform complex milling using dividing heads and omniversal tables to specifications
- checking components for conformance to specifications using precision measuring instruments
- rectifying non-compliant product.

Knowledge Evidence

Evidence required to demonstrate the required knowledge for this unit must be relevant to and satisfy the requirements of the elements and performance criteria and include knowledge of:

- safe work practices and procedures and use of personal protective equipment (PPE)
- precision measuring equipment and their applications
- procedures for accurately setting up work
- ISO standards applicable to milling cutter inserts
- procedures for milling components, such as racks and gears
- calculations, geometry and formulae relating to complex milling activities
- accessories used for complex milling
- applications and use of omniversal tables and differential dividing heads to complex milling operations
- tools, techniques and equipment for checking components for conformance to specifications and rectifying non-compliant components.

Assessment Conditions

- Assessors must:
 - have vocational competency in performing complex milling operations at least to the level being assessed with relevant industry knowledge and experience
 - satisfy the assessor requirements in the *Standards for Registered Training Organisations 2015* or its replacement and comply with the *National Vocational Education and Training Regulator Act 2011*, its replacement or equivalent legislation covering VET regulation in a non-referring state/territory as the case requires.
- Assessment must occur in a functioning workplace. Where assessment in the workplace would be unsafe, impractical or threatens the environment, assessment must occur in a sufficiently rigorous simulated environment that reflects the circumstances that would be experienced in a functioning workplace. Assessment must cover all aspects of workplace performance, including task skills, task management skills, contingency management skills and job role environment skills.
- Conditions for assessment must include access to all tools, equipment, materials and documentation required, including relevant workplace procedures, product and manufacturing specifications.
- Assessment processes and techniques must be appropriate to the language, literacy and numeracy requirements of the work being performed and the needs of the candidate.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=b7050d37-5fd0-4740-8f7d-3b7a49c10bb2>