



Australian Government

MEM05022 Perform advanced welding using oxy acetylene welding process

Release: 2

MEM05022 Perform advanced welding using oxy acetylene welding process

Modification History

Release 2. Quantum of hours of workplace practice removed. Supersedes and is equivalent to MEM05022 Perform advanced welding using oxy acetylene welding process (Release 1).

Release 1. Supersedes and is equivalent to MEM05022C Perform advanced welding using oxy acetylene welding process.

Application

This unit of competency defines the skills and knowledge required to perform advanced oxy acetylene welding using a range of materials for general fabrication.

Welding quality would meet AS 1554 Special Purpose or equivalent.

Where advanced manual thermal cutting, gouging and shaping is required unit MEM05008 Perform advanced manual thermal cutting, gouging and shaping should also be selected.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Band: A

Unit Weight: 6

Pre-requisite Unit

MEM05004	Perform routine oxy fuel gas welding
MEM05007	Perform manual heating and thermal cutting
MEM05051	Select welding processes
MEM05052	Apply safe welding practices
MEM05055	Weld using oxy fuel gas welding process
MEM09002	Interpret technical drawing
MEM11011	Undertake manual handling
MEM12023	Perform engineering measurements
MEM12024	Perform computations
MEM13015	Work safely and effectively in manufacturing and engineering

MEM14006	Plan work activities
MEM16006	Organise and communicate information
MEM18001	Use hand tools
MEM18002	Use power tools/hand held operations

Competency Field

Fabrication

Elements and Performance Criteria

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

1	Determine job requirements	1.1	Follow standard operating procedures (SOPs)
		1.2	Comply with work health and safety (WHS) requirements at all times
		1.3	Use appropriate personal protective equipment (PPE) in accordance with SOPs
		1.4	Identify job requirements from specifications, drawings, job sheets or work instructions
2	Prepare materials for welding	2.1	Prepare materials to achieve the required weld requirements
		2.2	Assemble/align materials to specification, where required
3	Select, assemble and set up welding equipment and consumables	3.1	Identify and select welding equipment and consumables according to job requirements
		3.2	Assemble and set up welding equipment in accordance with SOPs
4	Weld joints to	4.1	Weld materials to AS 1554 Structural Purpose or

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

Australian Standard 1554 SP or equivalent		equivalent in all positions
	4.2	Interpret instructions, symbols and specifications, including bead size, bead placement and reinforcement in accordance with weld procedure sheet, if available, and SOPs
5 Ensure weld conformance	5.1	Inspect weld joints visually for conformance to specifications
	5.2	Remove defects with minimum loss of sound metal using correct and appropriate techniques and tools
	5.3	Complete weld records, where required

Foundation Skills

This section describes those required skills (reading, writing, oral communication and numeracy) that are essential to workplace performance in this unit of competency.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

Welds include the following:

- fillet and butt in the horizontal, vertical and overhead positions

Materials include one (1) or more of the following:

- low carbon steel, plate, pipe, tube and round bar

Fuel gases include one (1) or more of the following:

- acetylene
- liquefied petroleum gas (LPG)
- hydrogen

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

Equipment includes the following:

- cylinders
- regulators
- hoses
- torches
- tips
- flash back arrestors

Consumables include the following:

- appropriate fuel gas
- filler rods
- fluxes

Preparing materials includes one (1) or more of the following:

- pre-heating
- setting up of jigs, fixtures and clamps
- joint preparation e.g. bevelling

Unit Mapping Information

Release 2. Supersedes and is equivalent to MEM05022 Perform advanced welding using oxy acetylene welding process (Release 1).

Release 1. Supersedes and is equivalent to MEM05022C Perform advanced welding using oxy acetylene welding process.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=b7050d37-5fd0-4740-8f7d-3b7a49c10bb2>

Assessment Requirements for MEM05022 Perform advanced welding using oxy acetylene welding process

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Performance Evidence

Evidence required to demonstrate competence in this unit must be relevant to and satisfy the requirements of the elements and performance criteria on at least two (2) occasions and include:

- following work instructions, standard operating procedures (SOPs) and safe work practices
- identifying and interpreting specifications from drawings, sketches and verbal or written job instructions for performing advanced welding using oxy acetylene welding process to AS 1554 Special Purpose or equivalent
- selecting appropriate weld and joint preparation methods
- consistently weld materials in all positions, including fillet and butt in the horizontal, vertical and overhead positions to the specified standard or equivalent while preventing distortion
- rectifying any defects
- completing and maintaining weld records related to oxy acetylene welding Special Purpose onto standard workplace forms.

Knowledge Evidence

Evidence required to demonstrate the required knowledge for this unit must be relevant to and satisfy the requirements of the elements and performance criteria and include knowledge of:

- safe welding practices and procedures and use of personal protective equipment (PPE)
- preparatory requirements
- purpose and examples of pre-welding and post-welding heating of the weld materials
- appropriate settings for the given task and the selected equipment/consumables
- purpose of reinforcing areas to be welded
- methods of weld defect removal and their application
- material and consumable properties and characteristics
- requirements of AS 1554 Special Purpose or equivalent
- fuel gas properties and applications
- post treatments
- recording procedures.

Assessment Conditions

- Assessors must:
 - have vocational competency in performing advanced welding using oxy acetylene welding process at least to the level being assessed with relevant industry knowledge and experience
 - satisfy the assessor requirements in the *Standards for Registered Training Organisations 2015* or its replacement and comply with the *National Vocational Education and Training Regulator Act 2011*, its replacement or equivalent legislation covering VET regulation in a non-referring state/territory as the case requires.
- Assessment must occur in a functioning workplace. Where assessment in the workplace would be unsafe, impractical or threatens the environment, assessment must occur in a sufficiently rigorous simulated environment that reflects the circumstances that would be experienced in a functioning workplace. Assessment must cover all aspects of workplace performance, including task skills, task management skills, contingency management skills and job role environment skills.
- Conditions for assessment must include access to all tools, equipment, materials and documentation required, including relevant workplace procedures, product and manufacturing specifications.
- Assessment processes and techniques must be appropriate to the language, literacy and numeracy requirements of the work being performed and the needs of the candidate.

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