



Australian Government

MEM04031 Develop and manufacture flat back wood patterns

Release: 2

MEM04031 Develop and manufacture flat back wood patterns

Modification History

Release 2. Metadata updated. Supersedes and equivalent to MEM04031 Develop and manufacture flat back wood patterns (Release 1).

Release 1. Supersedes and is equivalent to MEM04010 Develop and manufacture wood patterns.

Application

This unit of competency defines the skills and knowledge required to develop and manufacture flat back wood patterns and wood pattern component parts, including general engineering and master patterns.

It applies to wooden flat backed patterns, both regular and irregular shaped, based on an understanding of casting and moulding principles. Timber or timber laminate may be used to construct both solid and framed Patterns.

Where patterns are required to be set up on pattern plates, unit MEM04039 Assemble plated patterns should also be selected.

Where the development and manufacture of cast gear patterns is required, unit MEM04026 Develop and manufacture spur gear patterns should also be selected.

Where the development and manufacture of cast bevel gears is required, unit MEM04027 Develop and manufacture bevel gear patterns should also be selected.

Where the development and manufacture of cast chain gear and sprocket patterns is required, unit MEM04028 Develop and manufacture chain gear and sprocket patterns should also be selected.

Where the development and manufacture of cast conveyor screw patterns is required, unit MEM04029 Develop and manufacture conveyor screw patterns should also be selected.

Where the development and manufacture of cast marine propellers is required unit MEM04030 Develop and manufacture propeller patterns should also be selected.

Where the selection and use of precision measurement is required, unit MEM12003 Perform precision mechanical measurement should also be selected.

This unit should not be selected when unit MEM18014 Manufacture press tools and gauges has already been selected.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Unit Weight: 4

Band: A

Pre-requisite Unit

MEM04018 Perform general woodworking machine operations

MEM09002 Interpret technical drawing

MEM11011 Undertake manual handling

MEM12006 Mark off/out (general engineering)

MEM12023 Perform engineering measurements

MEM12024 Perform computations

MEM12026 Perform advanced trade calculations in a manufacturing, engineering or related environment

MEM13015 Work safely and effectively in manufacturing and engineering

MEM14006 Plan work activities

MEM16006 Organise and communicate information

MEM18001 Use hand tools

MEM18002 Use power tools/hand held operations

Competency Field

Casting and moulding.

Elements and Performance Criteria

Elements	Performance Criteria
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Determine job requirements	1.1 Follow standard operating procedures (SOPs) 1.2 Comply with work health and safety (WHS) requirements at all times 1.3 Use appropriate personal protective equipment (PPE) in accordance with SOPs 1.4 Identify job requirements from specifications
2. Develop and lay out flat back wood patterns	2.1 Determine type of wood pattern required through application of moulding or casting techniques and foundry processes 2.2 Select timber or timber composites to meet specifications 2.3 Calculate pattern parameters based on specifications 2.4 Lay out pattern to specifications, showing tapers, machining

Elements	Performance Criteria
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
	allowances, core prints and method of construction 2.5 Develop and manufacture jigs or fixtures that aid wood pattern manufacture as required
3. Manufacture flat back wood patterns	3.1 Mark out materials and develop construction to specifications 3.2 Produce pattern or pattern component parts to size and shape using wood patternmaking techniques, tools, equipment and procedures 3.3 Check pattern or pattern component parts for compliance with specifications 3.4 Join and fix pattern component parts to specifications 3.5 Colour code, mark or label pattern in accordance with SOPs

Foundation Skills

This section describes those language, literacy, numeracy and employment skills that are essential to performance.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

Specifications include one or more of the following:	- drawings - job sheets - work instructions.
Master patterns include one or more of the following:	- multiple contraction - skeleton - frame and strickle - pulleys - chain sheaves - impellers.
Timber/timber composites include	- hardwood - softwood

one or more of the following:	• laminates • plywood • veneers • bonded fibreboard.
Joining and fixing includes one or more of the following:	• glued • screwed • nailed • stapled.

Unit Mapping Information

Release 2. Supersedes and equivalent to MEM04031 Develop and manufacture flat back wood patterns (Release 1).

Release 1. Supersedes and is equivalent to MEM04010 Develop and manufacture wood patterns (Release 2).

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=b7050d37-5fd0-4740-8f7d-3b7a49c10bb2>

Assessment Requirements for MEM04031 Develop and manufacture flat back wood patterns

Modification History

Release 1. Supersedes and is equivalent to MEM04010 Develop and manufacture wood patterns.

Performance Evidence

Evidence required to demonstrate competence in this unit must be relevant to and satisfy the requirements of the elements and performance criteria and include:

- following work instructions, standard operating procedures (SOPs) and safe work practices
- identifying and interpreting specifications to develop flat back wood patterns
- determining type of flat back wood pattern required through application of moulding and/or casting techniques and selecting the appropriate timber or timber composites to meet requirements
- preparing for the manufacture of patterns using the appropriate mathematical calculations for angles, tapers, clearances and determination of contraction rates
- laying out pattern to specifications on at least two occasions, showing tapers, machining allowances, core prints and method of construction
- designing and manufacturing required jigs or fixtures
- marking out and manufacturing flat back wood patterns and pattern component parts on at least two occasions, utilising appropriate hand and power tools
- joining and fixing pattern components on at least two occasions and checking final product for compliance with specifications
- identifying pattern in accordance with SOPs.

Note: Where a volume and/or frequency is not specified, demonstration must be provided at least once.

Knowledge Evidence

Evidence required to demonstrate the required knowledge for this unit must be relevant to and satisfy the requirements of the elements and performance criteria and include knowledge of:

- safe work practices and procedures and use of personal protective equipment (PPE)
- timber products including features, characteristics and applications
- moulding and casting techniques
- tooling required for casting and moulding
- methoding techniques
- use and application of jigs and fixtures
- methods of constructing flat back wood patterns

- formulae and mathematical techniques required for manufacturing of patterns or core boxes including those related to contraction, taper, clearances and machining allowances
- identification coding and numbering
- pattern checking techniques
- mouldability including surface finish, face taper, convex or concave perspectives and undercuts.
-

Assessment Conditions

- Assessors must:
 - have vocational competency in the development and manufacture of flat back wood patterns at least to the level being assessed with relevant industry knowledge and experience
 - satisfy the assessor requirements in the Standards for Registered Training Organisations 2015 or its replacement and comply with the National Vocational Education and Training Regulator Act 2011, its replacement or equivalent legislation covering VET regulation in a non-referring state/territory as the case requires.
- Where possible, assessment must occur in operational workplace situations. Where this is not possible or where personal safety or environmental damage are limiting factors, assessment must occur in a sufficiently rigorous simulated environment that reflects realistic operational workplace conditions that cover all aspects of workplace performance, including environment, task skills, task management skills, contingency management skills and job role environment skills.
- Conditions for assessment must include access to all tools, equipment, materials and documentation required, including relevant workplace procedures, product and manufacturing specifications.
- Assessment processes and techniques must be appropriate to the language, literacy and numeracy requirements of the work being performed and the needs of the candidate.
-

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=b7050d37-5fd0-4740-8f7d-3b7a49c10bb2>