



Australian Government

MEASTR0021 Braze weld aircraft components

Release: 1

MEASTR0021 Braze weld aircraft components

Modification History

Release 1. Application changed. Elements and Performance Criteria changed. Foundation Skills made explicit. Range of Conditions removed, and relevant information moved to Assessment Requirements. Assessment Requirements clarified. Supersedes and is equivalent to MEA431 Braze weld aircraft components.

Application

This unit describes the skills and knowledge required to apply knowledge of brazing or silver soldering to the brazing of applicable aircraft parent metal groups as specified by the regulators during scheduled or unscheduled maintenance. Work may be performed individually or as part of a team.

The unit covers the development of competency elements required to gain approval within the Civil Aviation Safety Authority (CASA) or the Australian Defence Force (ADF) regulatory systems to braze weld aircraft components. Individuals will be authorised to weld specific parent metal groups, as specified in CAAP 33-1(1) Aircraft manual welding: approvals and qualifications.

The unit is used in workplaces that operate under the airworthiness regulatory systems of the Civil Aviation Safety Authority (CASA) and the Defence Aviation Safety Authority (DASA).

Any other relevant legislation, industry standards and codes of practice within Australia must be applied.

Pre-requisite Unit

MEA107 Interpret and use aviation maintenance industry manuals and specifications

MEA154 Apply work health and safety practices in aviation maintenance

MEA156 Apply quality standards during aviation maintenance activities

MEA157 Complete aviation maintenance industry documentation

MEM05006 Perform brazing and/or silver soldering

MEM05026 Apply welding principles

Competency Field

Aviation maintenance

Elements and Performance Criteria

Elements	Performance Criteria
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Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element.
1. Prepare to perform repair or fabricate component using braze welding process	1.1 Identify materials or components to be brazed and related parent metal group in accordance with relevant data 1.2 Select and set up braze welding equipment and consumables (specified brazing rods and fluxes) in accordance with standard operating procedures 1.3 Prepare component or materials for braze welding in accordance with standard enterprise procedures 1.4 Adjust equipment ready for the brazing process in accordance with equipment instructions
2. Braze weld components	2.1 Perform braze welding to the required standard in accordance with the applicable repair scheme or drawing while observing all relevant work health and safety (WHS) requirements, including using material safety data sheets (MSDSs) and items of personal protective equipment (PPE) 2.2 Inspect completed welds for defects and rectify any detected defects to meet specifications and standards 2.3 Complete required documentation in accordance with standard enterprise procedures

Foundation Skills

This section describes those language, literacy, numeracy and employment skills that are essential to performance but not explicit in the performance criteria.

- Reading skills to interpret equipment information, welding requirements and repair schemes.
- Writing skills to complete documentation.
- Numeracy skills to interpret technical information including sketches and drawings, and data.

Other foundation skills essential to performance are explicit in the performance criteria of this unit.

Unit Mapping Information

Release 1. Supersedes and is equivalent to MEA431 Braze weld aircraft components.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=ce216c9c-04d5-4b3b-9bcf-4e81d0950371>

Assessment Requirements for MEASTR0021 Braze weld aircraft components

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Performance Evidence

There must be evidence the candidate has completed all the tasks outlined in the elements and performance criteria of this unit, and demonstrated the ability to:

- use blaze welding techniques to weld at least three simulated aircraft components to the standards specified by the regulators Civil Aviation safety authority (CASA) or the Defence Aviation Safety Authority (DASA) and to specifications during scheduled or unscheduled maintenance and as specified in the AAP 33-1(1) Aircraft manual welding – Approvals and Qualifications
- safely apply braze welding techniques and principles in the context of welding aircraft components or materials
- select materials using in the construction of aircraft components that are suitable for braze welding
- apply blaze welding to components where it is specified as either a fabrication or repair technique
- work with each of the following items of welding equipment:
 - fuel gases
 - cylinders
 - regulators
 - hoses
 - torches
 - tips and nozzles.
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Knowledge Evidence

There must be evidence the candidate has knowledge of:

- regulatory requirements applicable to aircraft welding
- standards for aircraft welding, including:
 - regulations relating to required test pieces
 - process specifications
 - repair manuals
 - overhaul manuals

- Australian and New Zealand Standards
- the procedure for assessment of weld test pieces
- the use of braze welding in relation to specified aircraft parent metal groups, including:
 - aluminium alloys
 - magnesium alloys
 - carbon steels and low alloy steels
 - corrosion and heat resisting steels
 - nickel alloys
 - copper-based alloys
 - titanium alloys
- work health and safety (WHS) precautions for braze welding of aircraft components.
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Assessment Conditions

The following conditions of assessment represent the requirements of the regulators (DASA and CASA) and maintenance stakeholders and must be rigorously observed.

Skills must have been demonstrated under routine supervision in the workplace or in a simulated environment that reflects workplace conditions and contingencies encountered in repairing and modifying aircraft metal structures. The following conditions must be met for this unit:

- Test pieces specified for each parent metal group for which approval is sought may be completed in the workplace or a simulated workplace. The individual must be provided with all required equipment, consumables, personal protective equipment (PPE), materials and data/drawings relating to the test pieces that are required for the approvals being sought
- Assessment of test pieces must be carried out in a testing facility that meets the requirements specified by the applicable Regulator
- Assessment methods are specified in the CAAP 33-1(1) Aircraft manual welding: approvals and qualifications.

Evidence of tasks demonstrating competency must be recorded in a log of industrial experience and achievement.

Assessors must satisfy the NVR/AQTF mandatory competency requirements for assessors.

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