



Australian Government

Department of Education, Employment and Workplace Relations

LMTLA2006A Perform conditioning and drying processes

Revision Number: 1

LMTLA2006A Perform conditioning and drying processes

Modification History

Not applicable.

Unit Descriptor

Unit descriptor	This unit covers the skills and knowledge required for the conditioning and drying of products according to laundry procedures and quality requirements.
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Application of the Unit

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This unit applies to conditioning and drying processes and operating machines. It includes preparation for the finishing process.

Laundry or operating procedures can relate to:

- manual handling techniques
- laundry procedures for loading and unloading
- machine safety checks
- auto lint filters
- spontaneous combustion prevention
- identification of faults
- safe use of machines
- quality control requirements

Work may be conducted in small to large scale enterprises and may involve individual and team activities. Work is performed within defined procedures under direct supervision.

This unit is applied according to OHS and workplace practices of the enterprise, which may include:

- requirements prescribed by legislation, awards, agreements and conditions of employment
- standard operating procedures
- work instructions
- oral, written and visual communication
- quality practices, including responsibility for maintenance of own work quality and contribution to quality improvement of team or section output
- housekeeping
- tasks related to environmental protection, waste disposal, pollution control and recycling

This unit requires the application of skills associated with communication to interpret production schedules, planning and organising of conditioning and drying operations as well as an application of knowledge of the technology used in the laundry industry. This unit also requires the ability to recognise and report operational faults.

Licensing/Regulatory Information

Not applicable.

Pre-Requisites

Prerequisites

Employability Skills Information

Employability Skills This unit contains employability skills.

Elements and Performance Criteria Pre-Content

Not applicable.

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1 Prepare <i>machines</i> for operation	1.1 Production schedule and workload priorities are correctly interpreted and followed 1.2 Schedules for the cleaning of dryer filters are interpreted and followed 1.3 Procedures for drying machine start up are performed in accordance with manufacturers' specifications and workplace procedures 1.4 Operator manuals are accessed as required
2 Classify product	2.1 Product classification is checked and sorted according to finishing requirements
3 Operate dryer	3.1 <i>Drying programs</i> are followed for given product type and size of load 3.2 Dryers are loaded and unloaded using manual handling techniques or by correctly operating loading and unloading equipment 3.3 Appropriate cycle, timing and temperature for loads are selected, where required 3.4 Records are completed 3.5 Dryer is operated in accordance with operating instructions <i>and OHS practices</i> 3.6 Dryers are monitored for correct operation 3.7 Dryer operating faults are identified and reported 3.8 Risks associated with spontaneous combustion are identified and product cool down procedures are followed 3.9 Unloading is assessed

Required Skills and Knowledge

REQUIRED SKILLS AND KNOWLEDGE

This describes the essential skills and knowledge and their level

Demonstrates knowledge of:

- machine operation, program selection, and monitoring procedures
- level of operator responsibility for equipment maintenance and monitoring
- characteristics and hazards of working with heat and steam
- procedures for product cool down and minimisation of spontaneous combustion
- safety and environmental aspects of related to workplace and machine and equipment operation and manual handling, including consumable or hazardous materials
- workplace practices
- OHS practices, including hazard identification and control measures
- quality practices
- practices for recording and reporting

Demonstrates skills to:

- use machines and related equipment
- classify and sort product
- follow dryer cleaning schedule
- identify faults
- maintain quality requirements for each stage of the process
- interpret and apply established procedures
- document, assess, and transfer information
- read, interpret, and follow information on work specifications , standard operating procedures and work instructions, and other reference material
- maintain accurate records
- communicate within the workplace
- sequence operations
- meet specifications
- clarify and check task-related information
- carry out work according to OHS practices

Evidence Guide

The Evidence Guide provides advice on assessment and must be read in conjunction with the Performance Criteria, Required Skills and Knowledge, the Range Statement and the Assessment Guidelines for the Training Package.

Critical aspects of evidence to be considered	Demonstrates skills and knowledge to: • interpret production schedules and work load priorities • load machine appropriately • select program • monitor process operation
Consistency in performance	Consistently applies skills and knowledge when: • organising work • completing tasks • identifying improvements • using workplace practices • using OHS practices • recording and reporting accidents and incidents • assessing operational readiness of equipment used and work processes • recognising and adapting to cultural differences in the workplace, including modes of behaviour and interactions • completing work systematically with attention to detail without damage to goods and equipment
Resource implications	Access is required to real or appropriately simulated situations, including work areas, materials and equipment, and to information on workplace practices and OHS practices.
Context for assessment	Assessment may occur on the job or in an appropriately simulated environment.
Interdependent assessment	This unit may be assessed independently or in combination with other relevant units.

Range Statement

RANGE STATEMENT

The Range Statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Bold italicised wording, if used in the Performance Criteria, is detailed below. Add any essential operating conditions that may be present with training and assessment depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts.

Legislative/regulatory requirements	All work must comply with relevant Federal and State or Territory legislative or regulatory requirements.
Machines may include	• dryers • loading and unloading equipment • conveyors • transfer equipment
Drying program may include	• drying cycles • temperature • time
OHS practices	OHS practices must include hazard identification and control, risk assessment and implementation of risk reduction measures specific to the tasks described by this unit, and may include: • manual handling techniques • standard operating procedures • personal protective equipment • safe materials handling • taking of rest breaks • ergonomic arrangement of workplaces • following marked walkways • safe storage of equipment • housekeeping • reporting accidents and incidents • other OHS practices relevant to the job and enterprise

Unit Sector(s)

Sector	Laundry Operations
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