



Australian Government

Department of Education, Employment and Workplace Relations

LMTCL2006B Press work

Revision Number: 1

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Modification History

Not applicable.

Unit Descriptor

Unit descriptor This unit covers the skills and knowledge to press work as part of the garment production process.

Application of the Unit

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The unit applies to pressing of work as part of the garment production process where the position and handling of work are under the control of the operator and operator skills may contribute to the final appearance and finish of the work.

Work to be pressed may include stable woven and knitted natural and synthetic fabrics.

Work is conducted according to defined procedures.

Work may be conducted in small to large scale enterprises and may involve individual and team activities.

The application of this unit is according to OHS practices of the enterprise and workplace practices, which may include:

- requirements prescribed by legislation, awards, agreements and conditions of employment
- standard operating procedures
- work instructions
- oral, written and visual communication
- quality practices, including responsibility for maintenance of own work quality and contribution to quality improvement of team or section output
- housekeeping
- tasks related to environmental protection, waste disposal, pollution control, and recycling

This unit requires the application of skills associated with planning and organising to press work. Problem solving skills are required to ensure work conforms to requirements and identify any pressing problems. Communication skills are used to refer to and complete required documentation. Self management skills are used to ensure safe use of technology and conformance of own work to quality standards.

Licensing/Regulatory Information

Not applicable.

Pre-Requisites

Prerequisites

Employability Skills Information

Employability Skills This unit contains employability skills.

Elements and Performance Criteria Pre-Content

Not applicable.

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1 Prepare workstation	1.1 Work area is set up according to OHS practices. 1.2 Pressing equipment is cleaned and checked. 1.3 Routine minor maintenance is performed. 1.4 Work is laid out in correct proximity and sequence.
2 Press work	2.1 Work is collected or received and quality checked, and any follow-up action determined. 2.2 Faults, spots and marks are identified and appropriate action taken. 2.3 Appropriate attachments are selected and used. 2.4 Pressing is sequenced. 2.5 Work is positioned on pressing equipment according to product requirements. 2.6 Heat, steam, vacuum, pressure and time are applied according to product requirements and fabric specifications. 2.7 Work is pressed. 2.8 Equipment and work handling are controlled for variations in work type and construction and pressing requirements. 2.9 OHS practices are followed. 2.10 Action is taken according to workplace practices to prevent accidents and to eliminate risks to personal safety.
3 Despatch pressed work	3.1 Pressed work is inspected and compared against workplace pressing standards. 3.2 Results of inspection of work are recorded. 3.3 Subsequent action to either reject or correct faulty work is reported and recorded. 3.4 Preventative action taken to avoid any recurrence of faulty work is recorded. 3.5 Pressed work is either passed to next operation, hung or packed and directed to required despatch area, despatch storage or packing sections.

Required Skills and Knowledge

This describes the essential skills and knowledge and their level, required for this unit.

Demonstrates knowledge of:

- pressing requirements and characteristics of typical fabrics and other materials used in garment assembly such as woven cottons, denim, single knits, tricot, gabardine, cotton drill, calico, double knit, rugby knit, poplin
- sewing techniques such as pleats, tucks, gathers, darts, hems and how pressing impacts on the finish
- quality standards and practices
- OHS practices, including hazard identification and control measures
- workplace practices
- recording and reporting practices

Demonstrates skills to:

- consistently achieve quality and production output requirements
- read, interpret and follow information on work specifications, standard operating procedures and work instructions, and other reference material
- maintain accurate records
- communicate within the workplace
- sequence operations
- meet specifications
- clarify and check task-related information
- carry out work according to OHS practices

Evidence Guide

The Evidence Guide provides advice on assessment and must be read in conjunction with the Performance Criteria, Required Skills and Knowledge, the Range Statement and the Assessment Guidelines for the Training Package.

Critical aspects of evidence	Demonstrates skills and knowledge to: • check work against work specification or pressing instructions • prepare pressing equipment and work before commencing pressing operations • apply pressing techniques in operations • apply OHS practices in work operations • maintain accurate records
Consistency in performance	Consistently applies skills and knowledge when: • organising work • completing tasks according to instructions • working systematically with attention to detail • identifying improvements and avoiding damage • using workplace practices • using OHS practices • recording and reporting accidents and incidents • assessing operational readiness of equipment • recognising and adapting to cultural differences in the workplace, including modes of behaviour and interactions
Resource implications	Access is required to real or appropriately simulated situations, including work areas, materials and equipment, and to information on workplace practices and OHS practices.
Context for assessment	Assessment may occur on the job or in an appropriately simulated environment.
Interdependent assessment	This unit may be assessed independently or in combination with other relevant units.

Range Statement

RANGE STATEMENT

The range statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Bold italicised wording, if used in the Performance Criteria, is detailed below. Add any essential operating conditions that may be present with training and assessment depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts.

Legislative/regulatory requirements	All work must comply with relevant Federal and State or Territory legislative or regulatory requirements.
OHS practices	OHS practices include hazard identification and control, risk assessment and implementation of risk reduction measures specific to the tasks described by this unit, and may relate to: • manual handling techniques • standard operating procedures • personal protective equipment • safe materials handling • taking of rest breaks • ergonomic arrangement of workplaces • following marked walkways • safe storage of equipment • housekeeping • reporting accidents and incidents • environmental practices
Pressing equipment may include:	• irons • presses • industrial steam irons • suction boards • sleeve board • sleeve roll
Routine minor maintenance may include:	• washing out or replacing cover and padding • shaking out rubber mat • brushing and air blowing wire mesh • applying sole-cleaning compounds to hand irons
Reported and recorded	• records may be written, or shown by the attachment of a ticket and reports may be written or verbal.

Unit Sector(s)

Sector Clothing Production