

# ICP30510 Certificate III in Printing and Graphic Arts (Printing)

**Revision Number: 1** 



# ICP30510 Certificate III in Printing and Graphic Arts (Printing)

# **Modification History**

Not applicable.

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### **Description**

### **Descriptor**

This qualification applies to individuals working as print machinists in the printing and graphic arts industry. Print machinists typically set up and operate letterpress, lithographic, flexographic, gravure printing presses, digital printers and work on a range of printed products. They prepare material, monitor and run equipment and machinery and apply solutions to a defined range of unpredictable problems. They may also provide leadership and guidance to others with some limited responsibility for the output of others.

#### **Job Roles**

Print machinist

### **Pathways Information**

### **Qualification Pathways**

Entry requirements

There are no entry requirements for this qualification.

### Pathways into the qualification

Candidates may enter the qualification with limited or no vocational experience and without a relevant lower level qualification. However, the preferred pathway for candidates entering this qualification is one of the following qualifications:

- ICP20110 Certificate II in Printing and Graphic Arts (General)
- ICP20210 Certificate II in Printing and Graphic Arts (Desktop Publishing)
- ICP20410 Certificate II in Printing and Graphic Arts (Print Production Support).

### Pathways from the qualification

At the completion of this qualification candidates could choose to enter a:

- ICP40310 Certificate IV in Printing and Graphic Arts (Printing)
- ICP40610 Certificate IV in Printing and Graphic Arts (Management/Sales)
- ICP40710 Certificate IV in Printing and Graphic Arts (Process Leadership).

# **Licensing/Regulatory Information**

### Licensing, legislative, regulatory or certification considerations

There is no direct link between this qualification and licensing, legislative and/or regulatory requirements. However, where required, a unit of competency will specify relevant licensing, legislative and/or regulatory requirements that impact on the unit.

### **Prerequisite Units**

Code and title	Prerequisite units required
ICPSU311C Prepare ink and additives	ICPSU211C Prepare ink and additives

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Code and title	Prerequisite units required
(advanced)	
ICPPR494A Apply advanced software applications to digital production	ICPPR385A Apply software applications to digital production

# **Entry Requirements**

Not applicable.

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# **Employability Skills Summary**

### EMPLOYABILITY SKILLS QUALIFICATION SUMMARY

### ICP30510 Certificate III in Printing and Graphic Arts (Printing)

The following table contains a summary of the Employability Skills required for this qualification. The Employability Skills facets described here are broad industry requirements that may vary depending on qualification packaging options.

Employability Skill	Industry/enterprise requirements for this qualification include:
Communication	<ul> <li>negotiating requirements and methods of production with clients</li> <li>reading and interpreting job requirements</li> <li>using printing industry terminology and vocabulary correctly and accurately</li> </ul>
Teamwork	<ul> <li>operating production processes in association with fellow workers</li> <li>working with clients to decide on the best printing processes and ensure proofs meet their requirements</li> </ul>
Problem solving	<ul> <li>monitoring production quality and making minor adjustments to processes</li> <li>conducting a proof run, inspecting and testing the proof for quality and adjusting the printing machinery to ensure the product meets quality criteria</li> </ul>
Initiative and enterprise	<ul> <li>anticipating and rectifying production problems</li> <li>monitoring trends in the printing industry to inform personal work practices</li> <li>recommending improvements to quick changeover procedures</li> </ul>
Planning and organising	<ul> <li>selecting appropriate print processes and inks and additives</li> <li>collecting and assessing data about printing processes and machine specifications and how these interact</li> </ul>
Self-management	<ul> <li>following principles and obligations of copyright in personal work practices</li> <li>following procedures and using personal protective equipment correctly</li> </ul>
Learning	<ul> <li>giving and following simple routine instructions</li> <li>implementing and monitoring new technology and work processes</li> </ul>
Technology	<ul> <li>selecting and using printing processes based on knowledge of the capabilities and limitations of the processes</li> <li>using computerised control, monitoring and data entry systems</li> <li>using information technology, such as computer hardware and software to access data from files</li> </ul>

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## **Packaging Rules**

### **Packaging Rules**

Total number of units = 21 units

4 core units, plus

11 elective units from Group A, plus

6 elective units from Group B or Group C.

Up to 2 elective units from Group A can be substituted with Group B elective units listed below.

1 elective unit must be selected from Group B elective units. The remaining elective units may be selected from Group B or Group C elective units.

**1 elective unit** may be selected from the remaining elective units or from qualifications at the same qualification level or one level higher, in this Training Package or any other endorsed Training Package or accredited course.

Elective units must be relevant to the qualification level, job role, work outcome and industry requirements. Unit selection is by negotiation and mutual agreement between the employee, employer and the RTO and is based on enterprise and individual needs.

### **Core Units**

BSBSUS301AImplement and monitor environmentally sustainable work practices

ICPSU216C Inspect quality against required standards

ICPSU260C Maintain a safe work environment

ICPSU262C Communicate in the workplace

### **Group A Elective Units**

ICPKN312C Apply knowledge of printing machining **OR** 

ICPKN321A Apply knowledge and requirements of digital production

ICPSU201C Prepare, load and unload reels and cores on and off machine\* OR

ICPSU202C Prepare, load and unload product on and off machine\*

ICPSU203C Prepare and maintain the work area

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# Packaging Rules

ICPSU207C	Prepare	machine	for operati	ion (basic)	
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ICPSU208C Operate and monitor machines (basic)

ICPSU211C Prepare ink and additives

ICPSU224C Perform basic machine maintenance

ICPSU263C Perform basic industry calculations

ICPSU281C Use computer systems

ICPSU323C Dispose of waste

ICPSU357C Apply quick changeover procedures

ICPPR385A Apply software applications to digital production

\* Both of these units can be selected in this qualification, if the enterprise requires both.

### **Group B Elective Units**

ICPPR392A	Set up and produce specialised digital print <b>OR</b>
ICPPR413C	Set up for complex flexographic printing <b>OR</b>
ICPPR421C	Set up for complex gravure printing <b>OR</b>
ICPPR431C	Set up for complex lithographic printing <b>OR</b>
ICPPR441C	Set up for complex pad printing <b>OR</b>
ICPPR451C	Set up for complex relief printing <b>OR</b>

ICPPR496A Set up and produce complex digital print

### **Group C Elective Units**

BSBCUS301	A Deliver and monitor a service to customers
ICAB4135B	Create a simple mark-up language document to specification
ICPCF221C	Set up and produce basic guillotined product
ICPCF225C	Set up machine for basic flat-bed die cutting or embossing
ICPCF226C	Produce basic flat-bed die cut or embossed product
ICPCF231C	Set up machine for basic flat-bed cutting
ICPCF232C	Produce basic flat-bed cut product
ICPCF241C	Set up machine for basic single or continuous folding
ICPCF242C	Produce basic single or continuous folded product
ICPCF243C	Set up machine for basic collating or inserting (sheet/section)
ICPCF244C	Produce basic collated (sheet/section) product

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Packaging R	ules
ICPCF281C	Set up machine for basic laminating
ICPCF282C	Produce basic laminated product
ICPCF341C	Set up machine for complex sequenced or multiple folding
ICPCF381C	Set up machine for complex laminating
ICPCF382C	Produce complex laminated product
ICPPP211C	Develop a basic design concept
ICPPP252C	Output images
ICPPP266C	Produce relief plates
ICPPP267C	Produce offset lithographic plates
ICPPP268C	Make photopolymer plates (flexographic)
ICPPP269C	Produce photopolymer plates for pad printing
ICPPP272C	Produce gravure cylinders manually
ICPPP352C	Output complex images
ICPPP370C	Produce multiple image plates
ICPPP372C	Produce gravure cylinders electronically
ICPPP397A	Transfer digital images
ICPPR211C	Mount and proof flexographic plates for basic printing
ICPPR214C	Produce basic flexographic printed product
ICPPR261C	Set up for foil stamping
ICPPR262C	Produce foil stamped product
ICPPR271C	Set up for basic coating
ICPPR272C	Produce basic coated product
ICPPR282C	Produce and manage basic digital print
ICPPR313C	Set up for basic flexographic printing
ICPPR314C	Produce complex flexographic printed product <b>OR</b>
ICPPR222C	Produce basic gravure printed product
ICPPR321C	Set up for basic gravure printing
ICPPR322C	Produce complex gravure printed product <b>OR</b>
ICPPR232C	Produce basic lithographic printed product
ICPPR331C	Set up for basic lithographic printing
ICPPR332C	Produce complex lithographic printed product <b>OR</b>
ICPPR242C	Produce basic pad printed product

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Packaging R	Packaging Rules		
ICPPR341C	Set up for basic pad printing		
ICPPR342C	Produce complex pad printed product <b>OR</b>		
ICPPR288A	Produce basic relief printed product		
ICPPR382C	Produce and manage complex digital print		
ICPPR383C	Prepare for personalised digital printing		
ICPPR384A	Set up and produce basic digital print <b>OR</b>		
ICPPR394A	Produce complex relief printed product		
ICPPR386A	Troubleshoot digital media		
ICPPR387A	Use colour management for production		
ICPPR388A	Preflight and import complex images for digital device		
ICPPR389A	Manage digital files		
ICPPR390A	Generate a proof for digital production		
ICPPR393A	Set up for basic relief printing		
ICPPR494A	Apply advanced software applications to digital production		
ICPSP311C	Reclaim screen manually		
ICPSP215C	Prepare screen		
ICPSP222C	Prepare and cut screen print substrate		
ICPSP270C	Manually prepare and produce screen prints		
ICPSP273C	Semi-automatically produce basic screen prints		
ICPSP275C	Automatically produce basic screen prints		
ICPSP351C	Prepare machine and drying/curing unit		
ICPSP374C	Operate a semi-automatic screen printing machine		
ICPSP382C	Produce computer image for screen printing		
ICPSP383A	Prepare film for complex screen printing		
ICPSU212C	Prepare coatings, adhesives		
ICPSU221C	Pack and dispatch product		
ICPSU222C	Pack and dispatch solid waste		
ICPSU235C	Lift loads mechanically		
ICPSU236C	Shift loads mechanically		
ICPSU241C	Undertake warehouse or stores materials processing		
ICPSU271C	Provide basic instruction for a task		
ICPSU311C	Prepare ink and additives (advanced)		

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Packaging Rules		
ICPSU342C Under	ICPSU342C Undertake inventory procedures	
ICPSU351C Under	take basic production scheduling	
ICPSU362C Comm	nunicate as part of a work team	
ICPSU381C Operat	te and maintain computer resources	
MSACMC210A	Manage the impact of change on own work	
MSACMS200A	Apply competitive manufacturing practices	
MSACMS201A	Sustain process improvements	
MSACMT230A	Apply cost factors to work practices	
MSACMT240A	Apply 5S procedures in a manufacturing environment	
MSACMT280A	Undertake root cause analysis	
MSAENV272A	Participate in environmentally sustainable work practices	
MSAPMSUP390A	Use structured problem solving tools	

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