



**Australian Government**

# **Assessment Requirements for ICPSUP2070**

## **Prepare machine for operation (basic)**

**Release: 1**

# Assessment Requirements for ICPSUP2070 Prepare machine for operation (basic)

## Modification History

| Release   | Comments                                                                                     |
|-----------|----------------------------------------------------------------------------------------------|
| Release 1 | This version first released with ICP Printing and Graphic Arts Training Package Version 4.0. |

## Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- prepare and set up to final adjustment stage, one machine for at least two different jobs according to manufacturer specifications.

In the course of the above the candidate must:

- demonstrate all safety devices on the machine

## Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- work health and safety (WHS) risks and requirements for:
  - lifting heavy objects
  - preparing substrates and machines
  - operating and cleaning machinery
  - machine shutdown procedures
- enterprise procedures for handling of supplies, parts and finished product
- enterprise delivery and transport systems
- enterprise procedures for substrate positioning
- the precautions to avoid damaging finished product
- supplies that require special handling
- disposal procedures for faulty materials
- the location and function of registration section of the machine
- the issues that can interrupt the machine's running cycle
- the areas of the machine that are modified during shutdown
- the areas of the machine requiring checks for repairs
- the labelling requirements for unused ink and the content they should include

- the impacts of an ineffective wash-up on the next production run
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

## Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- printing or finishing machine in a production environment.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

## Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>