



Australian Government

Assessment Requirements for ICPCBF3820 Produce complex laminated product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- produce two complex laminated jobs on different substrates and of different sizes, while demonstrating splicing.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements, manufacturer specifications
- anticipate production difficulties and take preventive action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- WHS risks and requirements for:
 - operating web machine transport and delivery systems
 - maintaining the laminating process
 - maintaining complex in-line processes
 - shutting down the machine
 - cleaning and waste disposal
- areas of the:
 - reel stand to monitor to ensure trouble-free operation
 - web control system to adjust to maintain web tension and positioning
 - delivery system to observe to maintain tension and prevent damage to finished product
 - in-line processes to monitor to ensure a quality product
 - machine requiring regular cleaning
- process for continuous feeding and delivery of substrate

- checks to make when substrate is removed from the machine
- adjustment procedures for the machine and pressure during production
- methods of confirming registration of laminating
- areas of production to monitor to ensure trouble-free operation and adjustments required to meet client requirements
- laminating problems that may occur during operation of the machine
- checks required for machine shutdown
- materials to clean from the machine and required cleaning agents
- requirements to keep the machine clear of surface rust (condensation)
- production records to be kept, and the information to include
- quality aspects to consider in a completed laminated job
- steps to ensure key features of the production control system are followed
- items to check against the client sample
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to:

- special purpose tools, equipment and materials
- laminating machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>