



Australian Government

Assessment Requirements for ICPCBF362 Produce complex adhesive, mechanical or sewn fastened product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- produce a complex fastened product in either adhesive, mechanical or section sewing
- produce TWO complex jobs using different sizes and weights of substrate according to manufacturer's and job specifications, enterprise procedures and listed performance criteria
- demonstrate adjustment of adhesive application on an adhesive binder
- demonstrate adjustment of wire length on a wire stitcher
- demonstrate straightening the wire in the wire feed on a wire stitcher.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify work health and safety (WHS) factors for:
 - operating sheet-fed transportation and delivery systems
 - maintaining or adjusting operation of the machine
 - using hot melt adhesive
 - cleaning hot melt from the machine
- identify areas of the sheet-fed feeder to monitor to ensure trouble-free operation
- identify parts of the sheet pick-up system to adjust to ensure accurate and continuous sheet feeding
- identify areas of the delivery system to observe to maintain tension
- identify areas of the delivery system to observe to prevent damage to the finished product
- list checks to make when substrate is removed from the machine
- list safety clothing available for use when operating adhesive binders
- determine speed of production

- determine sectors to observe to guarantee the production process is trouble-free and continuous
- identify areas of the in-line process to monitor to ensure product quality
- explain circumstances that require the machine:
 - to be adjusted
 - to be slowed down
 - to be sped up
- determine how to achieve more spine milling on an adhesive binder
- explain how to increase/decrease dwell time on a high frequency welder
- explain how to increase/decrease current on a high frequency welder
- list checks to make when shutting down a given machine
- describe the main reasons for a thorough shutdown of operations
- identify areas of the machine that need regular cleaning, materials to be cleaned from the machine, and how to ensure the machine is kept clear of surface rust (condensation)
- list recommended cleaning agents
- identify production records to be kept or written up and the information that should be included in them
- determine quality aspects to be considered in a completed:
 - adhesive bound job
 - high frequency welded job
 - wire stitched job
- list steps to ensure important features of the production control system are followed
- determine production alterations required to meet client requirements
- list items to check against the client sample
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to facilities, equipment and materials used to produce adhesive, mechanical or sewn fastened products.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>