



Australian Government

Assessment Requirements for ICPCBF326 Undertake pre make-ready for die cutting

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- prepare FOUR cutting formes (two large and two small) to accommodate TWO different complexities of cutting (at least one must contain multiple images with extremely tight registration and highly accurate cutting requirements)
- demonstrate accurate attachment of stripper materials
- evidence for assessment may be gathered from assessment of the unit of competency alone or through an integrated assessment activity.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- list checks required to correctly position bridge holes
- explain how to reinforce bridge holes
- list checks to perform to ensure saw cuts accurately match line drawings
- list checks when cutting and shaping the knives and creasers
- identify work health and safety factors for setting knives
- identify factors that determine the amount and positioning of rubber attached to the forme
- determine important items to consider when setting knives and creasers into position on the forme blank
- list checks for attaching stripping materials to stripper backing materials
- explain the purpose of mounting strips
- identify areas to proof to ensure cutting forme meets production order specifications
- explain allocation of numbers to each forme
- determine the method of recording forme allocation numbers that is the accepted formula.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to relevant facilities, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>