



Australian Government

Assessment Requirements for ICPCBF3260 Undertake pre make-ready for die cutting

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- prepare four cutting formes, two large and two small, to accommodate two different complexities of cutting.

In the course of the above the candidate must:

- prepare attachment stripper materials.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- work health and safety (WHS) requirements for:
 - handling and setting blades
- registration requirements
- checks required to position bridge holes
- procedure for reinforcing bridge holes
- checks to perform to ensure saw cuts match line drawings
- checks when cutting and shaping the knives and creasers
- key factors that determine amount and positioning of rubber attached to the forme
- factors to consider when setting knives and creasers into position on the forme blank
- checks for attaching stripping materials to stripper backing materials
- the purpose of mounting strips
- areas to proof to ensure cutting forme meets job specifications
- the allocation of numbers to each forme
- the required method of recording forme allocation numbers
- filing system and enterprise procedures for entering information
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work, and include access to:

- cutting formes and tooling
- special purpose tools, equipment and materials.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>