



Australian Government

Assessment Requirements for ICPCBF309 Produce complex folded and glued cartons

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- complete THREE crashlock, six-corner and specialty work carton jobs, with different sizes and weights of carton board, using multiple gluing units, according to manufacturer's and job specifications and enterprise procedures on either a Royal 40, a Bobst Media or Bobst Domino.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- explain work health and safety factors for:
 - setting and/or operating folder/gluer transport and delivery systems
 - adjusting/correcting the machine
 - cleaning the machine
- identify areas of the feeder to monitor to ensure trouble-free operation
- identify parts of the pick-up system to adjust to ensure accurate and continuous feeding
- explain which areas of the delivery system to observe to prevent damage to the finished product
- describe areas to observe continually to ensure smooth, trouble-free operation of the machine
- explain areas of the gluing unit to monitor continuously
- list causes of incorrect folding, and explain how each can be corrected
- identify segments of quality assurance inspected at sample run completion
- describe action to take if adhesive viscosity in gluing unit is too low/high
- explain how application of glue is adjusted
- identify areas of the machine to adjust if:

- sheets are not neatly entering delivery
- carton blanks are creasing
- carton blanks are not entering the machine
- explain checks to correctly shut down the machine
- describe checks to make when preparing finished work for dispatch
- identify areas of the machine to clean regularly, and materials to clean from the machine
- explain how to keep the machine clear of surface rust (condensation)
- identify recommended cleaning agents
- identify production records to keep or write-up, and information to include
- explain quality aspects to consider in a completed folded carton
- list steps to ensure important features of the production control system are followed
- explain how production needs to be altered to meet client requirements
- list items to check against the client sample
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to and use of special purpose tools, equipment and materials used to produce folded and glued cartons.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>