



Australian Government

Assessment Requirements for ICPCBF3090 Produce complex folded and glued cartons

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- produce three complex carton jobs, with different sizes and weights of carton board, using multiple gluing units.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements, manufacturer specifications and enterprise procedures
- anticipate production difficulties and take preventive action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- WHS risks and requirements for:
 - setting and operating folder/gluer transport and delivery systems
 - adjusting and cleaning the machine
 - handling cleaning materials
 - machine shutdown
 - working with hot melt adhesives
- areas of the machine, feeder, gluing unit and pick-up system requiring continuous observation to meet job requirements
- areas of the delivery system requiring continuous observation to prevent damage to the finished product
- causes of incorrect folding, and correction methods
- quality requirements inspected at sample run completion
- steps to take if adhesive viscosity in gluing unit is too low/high

- adjustment procedure for the application of glue
- areas of the machine to adjust if:
 - sheets are not neatly entering delivery
 - carton blanks are creasing
 - carton blanks are not entering the machine
- checks required to shut down the machine and prepare finished work for dispatch
- areas of the machine requiring regular cleaning, required cleaning agents and the materials to clean
- techniques for keeping the machine clear of surface rust (condensation)
- production records to maintain, and information to include
- quality criteria to consider in a completed folded carton
- steps taken to ensure important features of the production control system are followed
- methods for altering production to meet client requirements
- items to check against the client sample
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to:

- special purpose tools, equipment and materials
- folded and glued carton machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>