



Australian Government

Assessment Requirements for ICPCBF3070

Produce double-faced web

Release: 1

Assessment Requirements for ICPCBF3070 Produce double-faced web

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- perform at least two runs on the machine to produce two different products.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements, manufacturer specifications and enterprise procedures
- anticipate production difficulties and take preventive action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- WHS risks and requirements for:
 - setting up and operating machinery and delivery systems
 - machine shutdown
 - handling blades
 - waste handling and disposal
- principle support systems on line to the corrugating machine
- the use of support systems in controlling and monitoring the corrugator
- sections of the double backer requiring continuous observation for operational problems during the run
- quality requirements and controls, common product faults during production runs, and correction methods
- procedures for monitoring and adjusting settings during the run at every step of the process

- product factors which can be manually monitored, and adjustment methods to resolve problems found by staff operating end stages of the corrugator machine
- adjustments made in response to problems found in operating end stages of the corrugator machine
- optimal machine speed and its relationship to running conditions
- machine washing procedures
- machine functions that must be attended to if left idle for two or more days
- Environmental Protection Authority (EPA) regulations and procedures impacting on the task
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- double-faced web machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>