



Australian Government

Assessment Requirements for ICPCBF305 Produce single-faced web

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- perform at least TWO runs on the single-facer to produce TWO different types of single-faced web for corrugated board manufacture, according to manufacturer's and job specifications and enterprise procedures including inspecting the quality of the product and identifying and rectifying problems.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- explain significant work health and safety risks workers face when producing single-faced web, and measures employed to prevent injury and/or illness
- identify principle support systems on line to the corrugating machine and describe how the operator can effectively control and monitor these systems
- explain which sections of the single-facer have higher potential for operational problems during the run
- describe product faults commonly found during production runs and explain how can they be corrected
- describe how settings are monitored and adjusted during the run to cater for the following: in-feed, web alignment control, pre-conditioners, adhesive application, corrugation, single-facer, steam delivery, heating of web and speed
- identify which product factors can be monitored visually/manually, and explain how these can be adjusted to respond to problems found by staff operating end stages of the corrugator machine
- explain functions that must be attended to for the wash-up and shutdown of the single-facer if it will be idle for two or more days

- identify machine manuals, safety and other documentation relevant to the task, where they are kept, and the information contained in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to and use of special purpose tools, materials and equipment including an in-line corrugating machine.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>