



Australian Government

Assessment Requirements for ICPCBF3050 Produce single-faced web

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- perform at least two runs on the single-facer to produce two different types of single-faced web for corrugated board manufacture.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements, manufacturer specifications and enterprise procedures
- anticipate production difficulties and take preventive action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- WHS risks and requirements for:
 - setting up and operating machines and transport systems
 - machine shutdown
 - washing machinery
 - handling waste
- the principle support systems on line to the corrugating machine and procedures for controlling and monitoring them
- sections of the single-facer requiring continuous observation operational problems during the run
- manufacturer specifications for machinery
- optimum machine speeds during production
- common product faults during production runs and correction methods

- procedures for monitoring and adjusting settings during the run at every step of the process
- product factors which can be manually monitored, and adjustment methods to resolve problems found by staff operating end stages of the corrugator machine
- single-facer wash-up and shutdown procedures
- functions of the single-facer that must be attended to if it is idle for two or more days
- Environmental Protection Authority (EPA) regulations and procedures
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- in-line corrugating machine.
- Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>