



Australian Government

ICPCBF297 Clean sack and bag machines

Release: 1

ICPCBF297 Clean sack and bag machines

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Application

This unit describes the skills and knowledge required to clean and check a sack and bag machine with minimum downtime.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Unit Sector

Converting, Binding and Finishing

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare for cleaning	1.1 Machinery is safely switched off before cleaning is started 1.2 Cleaning equipment and materials most suitable for the machine are selected
2. Commence cleaning	2.1 Vacuum systems are checked for wear, opened and cleaned with compressed air, and suctions replaced if necessary 2.2 Rollers and drums are checked for wear and cleaned 2.3 Jaws and grippers are cleaned and checked for wear 2.4 Glue units are checked for wear and cleaned, and excess glue and build-up removed from glue nipples 2.5 Glue applicators are cleaned and checked for wear 2.6 Hot melt residues are removed and glue pot is cleaned 2.7 Base and underneath of machine are cleaned of print ink and

ELEMENT	PERFORMANCE CRITERIA
	glue residue 2.8 Entire machine is blown down, top to bottom, and all grease and oil is removed from components, housings and the floor 2.9 Cleaning methods which are safe, avoid harm to the environment and follow the manufacturer's instructions are used
3. Complete cleaning	3.1 Used cleaning agents and waste materials are disposed of safely 3.2 When cleaning is finished, machine is checked to ensure it is safe to operate, and all machine guarding is replaced or repositioned in safe working order 3.3 Obvious faults and wear are documented and reported

Foundation Skills

This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.

Skill	Performance Criteria	Description
Reading	2.9	Comprehends information contained in instructions
Writing	3.3	Documents information required for reporting faults or discrepancies
Navigate the world of work	1.1, 2.9, 3.1, 3.2	Complies with work health and safety (WHS) and legislative requirements, and follows organisational policies and procedures relevant to own role
Get the work done	1.2, 2.1-2.8	- Plans, identifies and assembles resources required to complete tasks - Follows directions to complete familiar tasks

Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICPCBF297 Clean	ICPCF297C Clean sack	Updated to meet	Equivalent unit

Code and title current version	Code and title previous version	Comments	Equivalence status
sack and bag machines	and bag machines	Standards for Training Packages	

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>

Assessment Requirements for ICPCBF297 Clean sack and bag machines

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- safely clean and check a sack and bag machine with minimum downtime according to manufacturer's specifications and work health and safety (WHS) regulations.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- list common faults associated with sack or bag manufacturing machines, the causes, and how to correct them
- identify environmental obligations to be observed
- explain WHS procedures for using cleaning fluids and equipment.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to a sack or bag machine, relevant facilities, special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>