



Australian Government

Assessment Requirements for ICPCBF262 Produce basic adhesive, mechanical or thermal fastened product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- on TWO occasions, produce adhesive OR mechanical OR thermal fastened products, using different weights and sizes of substrate, according to manufacturer's and job specifications, enterprise procedures, production timeframes, quality standards and listed performance criteria.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify work health and safety (WHS) factors for:
 - operating sheet-fed transportation and delivery systems
 - using hot melt adhesive
 - readjusting the machine, and prior to any adjustments
 - shutting down and cleaning the machine
- identify areas of the:
 - sheet-fed feeder to monitor to ensure trouble-free operation
 - delivery system to observe to maintain tension
 - delivery system to observe to prevent damage to the finished product
 - in-line process to monitor to ensure product quality
 - machine that need regular cleaning
- list checks needed when substrate is removed from the machine
- list safety clothing available for use when operating adhesive binders
- determine sectors to observe to ensure the production process is trouble-free and continuous

- explain when the machine needs to be adjusted and production alterations are needed to meet client requirements
- explain adjustment of the adhesive application on the adhesive binder
- explain straightening wire in the wire feed on the wire stitcher
- identify possible reasons for unsuccessful welding for a high-frequency welder
- list materials to clean from the machine and how to keep the machine clear of surface rust (condensation)
- determine quality aspects to consider in a completed:
 - adhesive bound job
 - high-frequency welded job
 - wire stitched job
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>