



Australian Government

Assessment Requirements for ICPCBF2320 Produce basic flat-bed cut product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- complete four jobs with different types and sizes of substrate and design of finished patterns, according to manufacturer and job specifications and enterprise procedures.

In the course of the above the candidate must:

- operate in association with fellow workers and according to planned daily schedule
- maintain production according to work health and safety (WHS) requirements, manufacturer specifications and enterprise procedures
- anticipate production difficulties and take action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- WHS risks and requirements for:
 - set up and operation of machine transport and delivery systems
 - the cutting process
 - machine shutdown procedures
- the checks required when substrate and waste are removed from the machine
- reel preparation, including splicing and joining requirements
- the checks required when cutting devices are packed, cleaned and replaced
- waste recycling and its relationship to environmental procedures
- adjustable areas of the machine requiring continuous monitoring to ensure trouble-free operation
- indicators that knife replacement is required
- indicators that cutting pressure adjustment is required
- the procedure for correcting common machine faults
- machine cleaning requirements at the end of the run

- required production records to maintain, and the information they contain
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- flat bed cutting machinery
- special purpose tools, equipment and materials.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>