



Australian Government

Assessment Requirements for ICPCBF2310

Set up machine for basic flat-bed cutting

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- demonstrate any three cutting processes, including relevant minor in-line processes, and for each process:
 - demonstrate all safety devices on the machinery
 - set up machinery for basic flat-bed cutting for two jobs, and
 - change the type and size of substrates and design of finished patterns according to manufacturer and job specifications and enterprise procedures.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- work health and safety (WHS) risks and requirements for:
 - set up of cutting devices
 - set up and operation of delivery systems
- the checks required for cutting devices when mounted on a cylinder and attached to a machine
- the checks required for substrate removal from the machine
- the information found in the job documentation and production control system
- adjustable areas of the reel delivery system
- webbing configuration requirements
- areas requiring continuous monitoring to ensure system operates as required
- determination criteria for machine pressure and cutting depths
- the procedure for securing the finished product for dispatch
- quality criteria for completed sample to examine against client requirements
- cutting tool and equipment storage and its uses

- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

kills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- flat bed cutting machinery
- special purpose tools, equipment and materials.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>