



Australian Government

Assessment Requirements for ICPCBF226 Produce basic flat-bed die cut or embossed product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- demonstrate all safety devices on the required machine.
- correctly produce either a flat-bed die cut or embossed product for TWO jobs with different types and sizes of substrate and design of finished patterns according to manufacturer's and job specifications, enterprise procedures and unit requirements.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify work health and safety factors for:
 - setting up and/or operating machine transport systems
 - setting up and/or operating machine delivery systems
 - maintaining the cutting process
 - conducting machine shutdown procedures
- identify areas of the machine to monitor to ensure trouble-free operation
- list checks required when:
 - substrate is removed from the machine
 - cutting devices or knives are cleaned or replaced ready for the next run
 - packing cutting devices
 - waste is removed from the machine and surrounding area for disposal or recycling
 - during the machine shutdown process
- determine indicators that demand knife replacement
- explain pressure adjustment
- identify the procedure for correcting common machine faults

- identify areas of the machine that require cleaning at the end of the run
- identify production records to be kept or written up
- identify machine manuals, safety and other documentation relevant to this task and where they are kept, and the information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to special purpose tools, equipment and materials required to produce a basic flat-bed die cut or embossed product.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>