



Australian Government

Assessment Requirements for ICPCBF2260 Produce basic flat-bed die cut or embossed product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- produce either a flat-bed die cut or embossed product for two jobs with different types and sizes of substrate and design of finished patterns according to manufacturer and job specifications.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements for the operation of equipment
- demonstrate all safety devices on the required machine.
- anticipate production difficulties and take preventive action as required.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- enterprise procedures, work health and safety (WHS) requirements and manufacturer specifications for operating machine transport and delivery systems, including:
 - setting up and operation
 - the cutting process
 - shutdown
- areas of the machine requiring monitoring for trouble-free operation, including:
 - cutting edge and knife condition
 - cutting pressures
 - packing of cutting devices
- registration and its relationship to approved sample standards
- the checks required for:

- substrate removal from the machine
- cleaning and replacement of cutting devices or knives
- packing cutting devices
- waste removal from the machine and surrounding area for disposal or recycling
- the machine shutdown process
- indicators for knife replacement
- pressure adjustment
- the procedure for correcting common machine faults
- areas of the machine requiring cleaning at the end of the run
- production records to be kept and maintained
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools and equipment
- materials required to produce a basic flat-bed die cut or embossed product.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>