



Australian Government

Assessment Requirements for ICPCBF2250 Set up machine for basic flat-bed die cutting or embossing

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- set up a machine for basic flat-bed die cutting or embossing for two jobs, changing the type and size of substrates and design of finished patterns according to job specifications and within the production timeframe.

In the course of the above the candidate must:

- demonstrate all safety devices on the machine.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- work health and safety (WHS) risks and requirements for:
 - set up and operation of machine delivery systems
 - set up of cutting devices
- the information in the job documentation and production control system
- the checks needed for cutting devices:
 - mounting on a flat-bed
 - registering and proofing
 - securing them to the machine
 - set up, adjustment and operation on the flat-bed
- the selection criteria for required cutting devices
- the checks required for feeder unit set up and in-line processes
- the process to check the delivery system operates effectively
- the machine pressure, cutting depths and adjustments needed to in-line units
- completed sample attributes requiring examination for conformance with client requirements

- the product testing procedures available and how frequently they should be used
- common faults that can occur with the flat-bed cutting process
- the checks required for reel systems
- the procedure for securing folded sheets for dispatch
- cutting edges storing to guard against damage and deterioration
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- flat-bed die cutting or embossing machine
- special purpose tools, equipment and materials.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>