



Australian Government

ICPCBF223 Set up machine for cutting (trimming)

Release: 1

ICPCBF223 Set up machine for cutting (trimming)

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Application

This unit describes the skills and knowledge required to set up 3- or 5-knife trimmers or spine trimmers, and may involve gathering (collating) and fastening.

It applies to individuals who work under direct supervision with some accountability for the quality of outcomes.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Unit Sector

Converting, Binding and Finishing

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare for job	1.1 Job specifications are read and interpreted from job documentation or production control system 1.2 Set-up is carried out correctly in minimum time with minimum wastage 1.3 Availability of all job related components is checked
2. Install and replace cutting knives into machine	2.1 Appropriate knives are selected and secured to the machine 2.2 Dull blades are securely bolted into protective holder
3. Set up section transportation system	3.1 Feeder is set up and adjusted according to job specifications 3.2 Section pick-up and transportation system is set up and adjusted according to job specifications

ELEMENT	PERFORMANCE CRITERIA
	3.3 Transfer systems are set up and adjusted according to job specifications
4. Set up stacking system	4.1 Delivery is set up and adjusted according to job specifications 4.2 Section transfer and control system is set up and adjusted according to job specifications
5. Set up machine for trimming	5.1 Trimmer knives are set up and adjusted according to job specifications 5.2 Clamping pressures are set up and adjusted according to job specifications 5.3 Stops and lays are set to remove desired trim
6. Conduct sample run	6.1 Material to be used for sample is organised correctly 6.2 Machine is set up and operated to produce a specified sample according to work health and safety requirements, manufacturer's specifications and enterprise procedures 6.3 Sample is visually inspected and/or tested or laboratory testing is organised according to enterprise procedures 6.4 Results are interpreted to determine adjustment requirements 6.5 Adjustment changes are carried out according to product and machine specifications

Foundation Skills

This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.

Skill	Performance Criteria	Description
Reading	1.1, 3.1-3.3, 4.1, 4.2, 5.1, 5.2, 6.2, 6.3, 6.5	Recognises and evaluates text to establish job requirements from information contained within relevant systems
Navigate the world of work	2.1, 2.2, 6.2, 6.3	Complies with legislative requirements and follows organisational policies and procedures relevant to own role
Get the work done	1.2, 1.3, 2.1, 3.1-3.3, 4.1, 4.2, 5.1-5.3, 6.1,	- Follows clearly defined instructions and sequencing, and monitors own progress on the task - Responds to predictable problems and implements

	6.2, 6.4, 6.5	standard or logical solutions
Reading	1.1, 3.1-3.3, 4.1, 4.2, 5.1, 5.2, 6.2, 6.3, 6.5	Recognises and evaluates text to establish job requirements from information contained within relevant systems
Navigate the world of work	2.1, 2.2, 6.2, 6.3	Complies with legislative requirements and follows organisational policies and procedures relevant to own role
Get the work done	1.2, 1.3, 2.1, 3.1-3.3, 4.1, 4.2, 5.1-5.3, 6.1, 6.2, 6.4, 6.5	- Follows clearly defined instructions and sequencing, and monitors own progress on the task - Responds to predictable problems and implements standard or logical solutions

Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICPCBF223 Set up machine for cutting (trimming)	ICPCF223C Set up machine for cutting (trimming)	Updated to meet Standards for Training Packages	Equivalent unit

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>