



Australian Government

Assessment Requirements for ICPCBF2210

Set up and produce basic guillotined product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- set up and produce two basic guillotined products according to manufacturer and job specifications and enterprise procedures, demonstrating all safety devices on the machine.

In the course of the above the candidate must:

- operate in association with fellow workers and according to planned daily schedule
- maintain production according to work health and safety (WHS) requirements, manufacturer specifications and enterprise procedures
- anticipate production difficulties and take action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- manufacturer specifications, enterprise procedures and work health and safety (WHS) requirements for:
 - the set up and operation of the machine
 - the checking and adjusting of the machine
 - the maintenance of the production process
 - handling of the knife blades during the knife change operation
 - the shut down and cleaning of the machine
- the information contained within the job documentation and production control system
- indicators that blades and cutting sticks should be replaced
- indicators that machine lubrication is required
- factors for consideration in guillotine setup
- the difference between sharp and dull knives, and problems arising from use of a dull blade
- the process of clamping pressure determination for a given job

- reporting procedures for machine malfunction
- treatment/disposal of guillotine waste
- top sheet errors and the required guillotine checks to be conducted
- machine shutdown procedures
- quality criteria to consider in a completed cutting job and when checking against the sample and procedures for correction
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- guillotining machinery
- materials required to set up and produce a basic guillotined product.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>