



Australian Government

Assessment Requirements for ICPCBF216 Set up double-faced web

Release: 1

Assessment Requirements for ICPCBF216 Set up double-faced web

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- correctly set up the reel in-feed, splicer, bridge, pre-heater, double backer, curing, coating and/or waxing sections of a corrugator for at least TWO different product runs, according to manufacturer's and job specifications, enterprise procedures and listed performance criteria
- demonstrate all safety devices on the machine.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- describe significant risks posed to workers in this activity
- explain measures employed to prevent injury and/or illness in the case of the above identified risks
- identify FIVE different types/categories of rolled paperboard
- list end products commonly made from each rolled paperboard type
- identify principal components of a typical, double-backed corrugated board adhesive, and how to determine satisfactory performance of this adhesive
- list main tools and/or equipment items required for efficient handling of paperboard rolls in the corrugation in-feed section
- list the check required to ensure a sample conforms to required quality standards
- list preparation required prior to setting up the sewing machine
- list steps required to set roll pressures, adjust steam delivery system and calibrate equipment
- list steps required to determine if the correct settings have been applied
- list product factors that are monitored automatically during production

- ensure monitoring function is effective
- explain how to set up machine checks
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to in-line corrugated machinery, special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>