



Australian Government

Assessment Requirements for ICPCBF2140

Set up single-faced web

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- set up reel in-feed, splicer, pre-conditioner, pre-heater, single facer, curing, coating and waxing sections of a corrugator for at least two different product runs, according to manufacturer and job specifications and enterprise procedures.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- manufacturer specifications enterprise procedures and work health and safety (WHS) requirements for running a corrugator
- different types of rolled paperboard and the end products made from each
- principal components of a typical, single-face corrugated board adhesive and the effectiveness of this adhesive
- main tools and equipment items required for handling of paperboard rolls in the corrugation in-feed section
- the criteria to confirm that required settings have been applied at each step of the process
- product factors monitored automatically during production and the steps in the monitoring function
- preparation required prior to setting up a sewing machine
- steps required to set roll pressures, adjust a steam delivery system and calibrate equipment
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- in-line corrugating machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>