

# ICP31315 Certificate III in Print Manufacturing

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## **Modification History**

Release	Comments
Release 2	This version was released with ICP Printing and Graphic Arts Training Package Version 3.0. Updates to elective unit list.
Release 1	This qualification first released with ICP Printing and Graphic Arts Training Package Version 2.0.

# **Qualification Description**

This qualification applies to individuals working in the print manufacturing area creating printed products by hand or machine. They are responsible for post-press and finishing stages of the print process and apply solutions to a defined range of unpredictable problems. They may provide leadership and guidance to others with some limited responsibility for the output of others.

### Licensing/Regulatory Information

No licensing, legislative or certification requirements apply to this qualification at the time of publication.

# **Entry Requirements**

Nil

# **Packaging Rules**

Total number of units = 21

### 4 core units plus

17 elective units of which:

- 8 elective units must be from Group A
- 4 elective units must be from Group B
- 3 elective units must be from Groups A, B and or C
- the remaining 2 elective units may be selected from any currently endorsed training package or accredited course at Certificate III or IV level.

Approved Page 2 of 7

This qualification can provide for specialisations in particular areas of print manufacturing. Elective units that support the particular specialisation must be selected from Group B. Refer to the Companion Volume Implementation Guide for specific advice about choosing electives to support specialisations.

Elective units must be relevant to the work environment and the qualification, maintain the integrity of the AQF alignment and contribute to a valid, industry-supported vocational outcome.

#### Core units

BSBSUS201 Participate in environmentally sustainable work practices

ICPSUP216 Inspect quality against required standards

ICPSUP260 Maintain a safe work environment

ICPSUP262 Communicate in the workplace

#### Elective units

### Group A

ICPCBF220 Produce basic converted or finished product

ICPCBF221 Set up and produce basic guillotine product

ICPCBF225 Set up machine for basic flat-bed die cutting or embossing

ICPCBF226 Produce basic flat-bed die cut or embossed product

ICPCBF231 Set up machine for basic flat-bed cutting

ICPCBF232 Produce basic flat-bed cut product

ICPCBF241 Set up machine for basic single or continuous folding

ICPCBF242 Produce basic single or continuous folded product

ICPCBF243 Set up machine for basic collating or inserting (sheet/section)

### ICPCBF244 Produce basic collated (sheet/section) product

ICPCBF261 Set up machine for basic adhesive, mechanical or thermal fastening

ICPCBF281 Set up machine for basic laminating

ICPCBF282 Produce basic laminated product

ICPCBF298 Run and monitor sack and bag machines

ICPCBF306 Set up machine for basic carton folding and gluing

ICPINK211 Select and prepare materials for production

ICPINK221 Blend chemicals

ICPINK331 Manufacture inks and coatings

ICPKNW322 Develop knowledge of the printing and graphic arts industry

ICPPRN261 Set up for foil stamping

ICPPRN262 Produce foil stamped product

ICPPRN271 Set up for basic coating

ICPPRN272 Produce basic coated product

Approved Page 3 of 7

ICPPRN282 Produce and manage basic digital print

ICPPRN288 Produce basic relief printed product

ICPPRN313 Set up for basic flexographic printing

ICPPRN384 Set up and produce basic digital print

ICPPRN393 Set up for basic relief printing

ICPPRP281 Design basic carton

ICPPRP430 Manage colour

ICPPTD301 Manipulate 3D files in preparation for 3D printing

ICPPTD302 Set up and produce 3D prints

ICPPTD303 Set up and produce 3D scans

ICPPTD304 Apply problem solving techniques to 3D printing maintenance and operation

ICPSUP203 Prepare and maintain the work area

ICPSUP211 Prepare ink and additives

ICPSUP212 Prepare coatings and adhesives

ICPSUP351 Undertake basic production scheduling

ICPSUP352 Plan operational processes

ICPSUP357 Apply quick changeover procedures

TLIA2041A Manually sort mail and parcels

#### Group B

ICPCBF294 Set up profile cutting for envelope manufacture

ICPCBF300\* Run and monitor in-line tube making machine for sack or bag manufacture

ICPCBF303 Run and monitor envelope manufacturing machines

ICPCBF305 Produce single-faced web

ICPCBF307 Produce double-faced web

ICPCBF309 Produce complex folded and glued cartons

ICPCBF311 Prepare for cutting forme and stripper making

ICPCBF312 Set cutting forme and strippers

ICPCBF320 Produce complex converted or finished product

ICPCBF321 Set up and produce complex guillotined product

ICPCBF326 Undertake pre make-ready for die cutting

ICPCBF327 Set up machine for complex rotary die cutting or embossing

ICPCBF328 Produce complex rotary die cut or embossed product

ICPCBF341 Set up machine for complex sequenced or multiple folding

ICPCBF342 Produce complex sequenced or multiple folded product

ICPCBF343 Set up machine for complex collating or inserting (sheet/section/reel)

Approved Page 4 of 7

### ICPCBF344 Produce complex collated or inserted product

ICPCBF361 Set up machine for complex adhesive, mechanical or sewn fastening

ICPCBF362 Produce complex adhesive, mechanical or sewn fastened product

ICPCBF369 Set up and produce hand-made box

ICPCBF371 Decorate paper

ICPCBF381 Set up machine for complex laminating

ICPCBF382 Produce complex laminated product

ICPCBF391 Use electronic monitoring systems (converting and finishing)

ICPCBF392 Produce product on window gluer

ICPCBF393 Set up machine for envelope manufacture

ICPCBF395 Set up and operate folder gluer machine

ICPCBF396 Set up in-line scoring, folding and gluing machine for envelope manufacture

ICPCBF398\* Set up in-line bottom making machine for sack or bag manufacture

ICPCBF406 Set up and load in-line smart card machine

ICPCBF407 Operate a smart card machine and pack product

ICPCBF410 Set up machine for complex carton folding and gluing

ICPCBF426 Produce complex flat-bed die cut or embossed product

ICPCBF465 Set up and produce hand-bound book

ICPPRN314 Produce complex flexographic printed product

ICPPRN382 Produce and manage complex digital print

ICPPRN383 Prepare for personalised digital printing

ICPPRN484 Prepare for variable data printing

ICPPRN493 Set up and monitor in-line printing operations

ICPPRP322 Digitise images for reproduction

ICPPRP385 Operate a database for digital printing

ICPPRP481 Design complex carton

ICPSUP201 Prepare, load and unload reels and cores on and off machine OR

ICPSUP202 Prepare, load and unload product on and off machine

### Group C

BSBFLM309 Support continuous improvement systems and processes

BSBINN201 Contribute to workplace innovation

BSBWOR301 Organise personal work priorities and development

ICPSUP207 Prepare machine for operation (basic)

ICPSUP208 Operate and monitor machines (basic)

ICPSUP221 Pack and dispatch product

ICPSUP222 Pack and dispatch solid waste

ICPSUP235 Lift loads mechanically

ICPSUP236 Shift loads mechanically

Approved Page 5 of 7

ICPSUP241 Undertake warehouse or stores materials processing

ICPSUP243 Reconcile process outputs

ICPSUP263 Perform basic industry calculations

ICPSUP271 Provide basic instruction for a task

ICPSUP281 Use computer systems

ICPSUP282 Undertake basic machine maintenance

ICPSUP311\* Prepare ink and additives (advanced)

ICPSUP321 Pack and dispatch (advanced)

ICPSUP323 Dispose of waste

ICPSUP342 Undertake inventory procedures

ICPSUP345 Purchase materials and schedule deliveries

ICPSUP362 Communicate as part of a work team

ICPSUP381 Operate and maintain computer resources

ICPSUP417 Perform laboratory quality tests of materials and finished product

ICPSUP456 Control production

ICPSUP487 Analyse manual handling processes

ICPSUP488 Ensure process improvements are sustained

ICPSUP554 Manage teams

ICTWEB429 Create a markup language document to specification

MSAENV272B Participate in environmentally sustainable work practices

MSAPMSUP390A Use structured problem solving tools

MSL933001A Maintain the laboratory/field workplace fit for purpose

MSL954001A Obtain representative samples in accordance with sampling plan

MSL973001A Perform basic tests

MSL973002A Prepare working solutions

MSL974001A Prepare, standardise and use solutions

MSS402001A Apply competitive systems and practices

MSS402002A Sustain process improvements

MSS402010A Manage the impact of change on own work

MSS402030A Apply cost factors to work practices

MSS402040A Apply 5S procedures

MSS402080A Undertake root cause analysis

### • Note the following prerequisite unit requirements:

Unit in this qualification	Prerequisite unit
ICPCBF300 Run and monitor in-line tube making machine for sack or bag manufacture	ICPCBF298 Run and monitor sack and bag machines
ICPCBF398 Set up in-line bottom making machine	ICPCBF298 Run and monitor sack

Approved Page 6 of 7

for sack or bag manufacture	and bag machines	
ICPSUP311 Prepare ink and additives (advanced)	ICPSUP211 Prepare ink and additives	

# Qualification Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICP31315 Certificate III in Print Manufacturing (Release 2)	ICP31315 Certificate III in Print Manufacturing (Release 1)	Updates to unit codes and additions to elective unit list	Equivalent qualification

# Links

 $\label{lem:companion} \begin{tabular}{ll} Companion Volume Implementation Guides are available from VETNet - $$\underline{https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d} \end{tabular}$ 

Approved Page 7 of 7