



**Australian Government**

# **ICP31215 Certificate III in Printing**

**Release 2**

## ICP31215 Certificate III in Printing

### Modification History

Release	Comments
Release 2	This version was released with ICP Printing and Graphic Arts Training Package Version 3.0. Updates to elective unit list.
Release 1	This qualification first released with ICP Printing and Graphic Arts Training Package Version 2.0.

### Qualification Description

This qualification applies to individuals working as print machinists who typically set up and operate letterpress, lithographic, flexographic, gravure printing presses, digital printers or screen printers and work on a range of printed products. They prepare material, monitor and run equipment and machinery and apply solutions to a defined range of unpredictable problems. They may also provide leadership and guidance to others with some limited responsibility for the output of others.

#### *Licensing/Regulatory Information*

*No licensing, legislative or certification requirements apply to this qualification at the time of publication.*

### Entry Requirements

Nil

### Packaging Rules

Total number of units = 21 units

**4 core units**, plus

**17 elective units** of which:

- 8 elective units must be from Group A
- 4 elective units must be from Group B
- 3 elective units must be from Group A, B and/or C
- the remaining 2 elective units may be selected from the remaining elective units, from any currently endorsed training package or accredited course at Certificate III or IV level.

This qualification can provide for specialisations in specific modes of printing. Elective units that support the particular specialisation must be selected from Group B. Refer to the Companion Volume Implementation Guide for specific advice about choosing electives to support specialisations.

Elective units must be relevant to the work environment and the qualification, maintain the integrity of the AQF alignment and contribute to a valid, industry-supported vocational outcome.

#### Core units

BSBSUS201 Participate in environmentally sustainable work practices

ICPSUP216 Inspect quality against required standards

ICPSUP260 Maintain a safe work environment

ICPSUP262 Communicate in the workplace

#### Elective units

##### Group A

ICPCBF220 Produce basic converted or finished product

ICPCBF281 Set up machine for basic laminating

ICPCBF282 Produce basic laminated product

ICPKNW322 Develop knowledge of the printing and graphic arts industry

ICPPRN214 Produce basic flexographic printed product

ICPPRN222 Produce basic gravure printed product

ICPPRN232 Produce basic lithographic printed product

ICPPRN242 Produce basic pad printed product

ICPPRN261 Set up for foil stamping

ICPPRN262 Produce foil stamped product

ICPPRN271 Set up for basic coating

ICPPRN272 Produce basic coated product

ICPPRN282 Produce and manage basic digital print

ICPPRN288 Produce basic relief printed product

ICPPRN313 Set up for basic flexographic printing

ICPPRN321 Set up for basic gravure printing

ICPPRN331 Set up for basic lithographic printing

ICPPRN341 Set up for basic pad printing

ICPPRN384 Set up and produce basic digital print

ICPPRN393 Set up for basic relief printing

ICPPRP211 Develop a basic design concept

ICPPRP221 Select and apply type

ICPPRP266 Produce relief plates

ICPPRP267 Produce offset lithographic plates

ICPPRP268 Make photopolymer plates (flexographic)  
ICPPRP269 Produce photopolymer plates for pad printing  
ICPPRP272 Produce gravure cylinders manually  
ICPSCP271 Manually produce basic screen prints  
ICPSCP273 Semi-automatically produce basic screen prints  
ICPSCP275 Automatically produce basic screen prints  
ICPSUP203 Prepare and maintain the work area  
ICPSUP207 Prepare machine for operation (basic)  
ICPSUP208 Operate and monitor machines (basic)  
ICPSUP211 Prepare ink and additives  
ICPSUP263 Perform basic industry calculations  
ICPSUP281 Use computer systems  
ICPSUP282 Undertake basic machine maintenance  
ICPSUP352 Plan operational processes

#### Group B

ICPCBF381 Set up machine for complex laminating  
ICPCBF382 Produce complex laminated product  
ICPPRN314 Produce complex flexographic printed product  
ICPPRN322 Produce complex gravure printed product  
ICPPRN332 Produce complex lithographic printed product  
ICPPRN342 Produce complex pad printed product  
ICPPRN382 Produce and manage complex digital print  
ICPPRN385\* Apply software applications to digital production  
ICPPRN392 Set up and produce specialised digital print  
ICPPRN394 Produce complex relief printed product  
ICPPRN413 Set up for complex flexographic printing  
ICPPRN421 Set up for complex gravure printing  
ICPPRN431 Set up for complex lithographic printing  
ICPPRN441 Set up for complex pad printing  
ICPPRN451 Set up for complex relief printing  
ICPPRN471 Set up for complex coating  
ICPPRN472 Produce complex coated product  
ICPPRN496\* Set up and produce complex digital print  
ICPPRP372 Produce gravure cylinders electronically  
ICPPTD301 Manipulate 3D files in preparation for 3D printing  
ICPPTD302 Set up and produce 3D prints  
ICPPTD303 Set up and produce 3D scans  
ICPPTD304 Apply problem solving techniques to 3D printing maintenance and operation

ICPSCP371 Manually produce complex screen prints  
ICPSCP373 Semi-automatically produce complex screen prints  
ICPSCP374 Operate a semi-automatic screen printing machine  
ICPSCP376 Operate an automatic screen printing machine  
ICPSUP201 Prepare, load and unload reels and cores on and off machine or,  
ICPSUP202 Prepare, load and unload product on and off machine  
ICPSUP357 Apply quick changeover procedures

#### Group C

BSBCUS301 Deliver and monitor a service to customers  
BSBITU306 Design and produce business documents  
BSBSMB301 Investigate micro business opportunities  
BSBSMB402 Plan small business finances  
BSBSMB403 Market the small business  
ICPCBF221 Set up and produce basic guillotined product  
ICPCBF225 Set up machine for basic flat-bed die cutting or embossing  
ICPCBF226 Produce basic flat-bed die cut or embossed product  
ICPCBF231 Set up machine for basic flat-bed cutting  
ICPCBF232 Produce basic flat-bed cut product  
ICPCBF241 Set up machine for basic single or continuous folding  
ICPCBF242 Produce basic single or continuous folded product  
ICPCBF243 Set up machine for basic collating or inserting (sheet/section)  
ICPCBF244 Produce basic collated (sheet/section) product  
ICPCBF341 Set up machine for complex sequenced or multiple folding  
ICPPRN211 Mount and proof flexographic plates for basic printing  
ICPPRN284 Use colour management systems  
ICPPRN383 Prepare for personalised digital printing  
ICPPRN386 Troubleshoot digital media  
ICPPRN387\* Use colour management for production  
ICPPRN388 Preflight and import complex images for digital device  
ICPPRN389 Manage digital files  
ICPPRN390 Generate a proof for digital production  
ICPPRN484 Prepare for variable data printing  
ICPPRN494\* Apply advanced software applications to digital production  
ICPPRP223 Photograph a line image  
ICPPRP224 Produce pages using a page layout application  
ICPPRP231 Manually combine spot colour and basic four-colour images  
ICPPRP232 Electronically combine and assemble data  
ICPPRP252 Output images

ICPPRP283 Prepare artwork for screen printing  
ICPPRP284 Produce PDF files for online or screen display  
ICPPRP286 Scan images for reproduction  
ICPPRP311\* Develop a detailed design concept  
ICPPRP321\* Produce a typographic image  
ICPPRP322 Digitise images for reproduction  
ICPPRP323 Photograph and produce halftone images  
ICPPRP334 Prepare an imposition format for printing processes  
ICPPRP352 Output complex images  
ICPPRP370 Produce multiple image plates  
ICPPRP382 Produce computer image for screen printing  
ICPPRP385 Operate a database for digital printing  
ICPPRP396\* Generate high-end PDF files  
ICPPRP397 Transfer digital images  
ICPPRP422 Digitise complex images for reproduction  
ICPPRP430 Manage colour  
ICPPRP452\* Output complex images direct to plate or press  
ICPPRP484 Set up and operate automated workflow  
ICPSCP211 Reclaim screen automatically  
ICPSCP215 Prepare screen  
ICPSCP221 Prepare substrate  
ICPSCP222 Prepare and cut screen print substrate  
ICPSCP233 Manually prepare direct emulsion stencil  
ICPSCP235 Prepare stencil using photographic indirect method  
ICPSCP270 Manually prepare and produce screen prints  
ICPSCP281 Finish screen print products  
ICPSCP282 Prepare film for basic screen printing  
ICPSCP311 Reclaim screen manually  
ICPSCP333 Automatically prepare direct emulsion stencil  
ICPSCP337 Prepare stencil using photographic capillary method  
ICPSCP339 Prepare stencil using direct projection method  
ICPSCP341 Prepare stencil using direct electronic imaging method  
ICPSCP351 Prepare machine and drying/curing unit  
ICPSCP382 Produce computer image for screen printing  
ICPSCP383 Prepare film for complex screen printing  
ICPSUP212 Prepare coatings and adhesives  
ICPSUP221 Pack and dispatch product  
ICPSUP222 Pack and dispatch solid waste  
ICPSUP235 Lift loads mechanically  
ICPSUP236 Shift loads mechanically

ICPSUP241 Undertake warehouse or stores materials processing  
 ICPSUP271 Provide basic instruction for a task  
 ICPSUP311\* Prepare ink and additives (advanced)  
 ICPSUP321 Pack and dispatch (advanced)  
 ICPSUP323 Dispose of waste  
 ICPSUP342 Undertake inventory procedures  
 ICPSUP351 Undertake basic production scheduling  
 ICPSUP362 Communicate as part of a work team  
 ICPSUP381 Operate and maintain computer resources  
 ICPSUP464 Provide customer service and education  
 ICPSUP485 Implement a Just-in-Time system  
 ICTWEB429 Create a markup language document to specification  
 MSAENV272B Participate in environmentally sustainable work practices  
 MSAPMSUP390A Use structured problem solving tools  
 MSS402001A Apply competitive systems and practices  
 MSS402002A Sustain process improvements  
 MSS402010A Manage the impact of change on own work  
 MSS402030A Apply cost factors to work practices  
 MSS402040A Apply 5S procedures  
 MSS402080A Undertake root cause analysis  
 SIRXSLS002A Advise on products and services  
 SIRXSLS201 Sell products and services

- Note the following prerequisite unit requirements:

Unit in this qualification	Prerequisite unit
ICPPRN385 Apply software applications to digital production	ICPSUP281 Use computer systems
ICPPRN387 Use colour management for production	ICPPRN284 Use colour management systems
ICPPRN494 Apply advanced software applications to digital production	ICPPRN385 Apply software applications to digital production
ICPPRN496 Set up and produce complex digital print	ICPPRN384 Set up and produce basic digital print
ICPPRP311 Develop a detailed design concept	ICPPRP211 Develop a basic design concept
ICPPRP321 Produce a typographic image	ICPPRP221 Select and apply type

ICPPRP396 Generate high-end PDF files	ICPPRP284 Produce PDF files for online or screen display
ICPPRP452 Output complex images direct to plate or press	ICPPRP352 Output complex images
ICPSUP311 Prepare ink and additives (advanced)	ICPSUP211 Prepare ink and additives

## Qualification Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICP31215 Certificate III in Printing (Release 2)	ICP31215 Certificate III in Printing (Release 1)	Updates to unit codes and additions to elective unit list	Equivalent qualification

## Links

Companion Volume Implementation Guides are available from VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>