



Australian Government

FWPWPP3210 Laminate board

Release: 1

FWPWPP3210 Laminate board

Modification History

Release	Comment
1	Replaces equivalent FPIWPP3210B Laminate board, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format.

Application

This unit of competency describes the outcomes required to operate laminating presses and ancillary equipment to laminate board with treated material.

The unit applies to production operators and technicians who laminate boards in a forest and wood products factory setting and includes shutting down and cleaning equipment.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Wood Panel Products

Elements and Performance Criteria

<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for laminating	1.1 Review work order and where required check with appropriate personnel. 1.2 Select appropriate personal protective equipment and check for operational effectiveness. 1.3 Obtain type and quantity of board and laminating material from the production process.

	1.4 Select production process in line with work order.
2. Laminate board	2.1 Use equipment in line with organisational safety procedures, manufacturer's instructions and environmental protection practices. 2.2 Complete pre start-up equipment checks to ensure operational effectiveness. 2.3 Load material and board and feed in correct sequence to suit planned assembly. 2.4 Check pressing process regularly to prevent creases, bubbles or other surface defects. 2.5 Monitor board and laid up material for position, adhesion, contamination and finish. 2.6 Transfer finished panels for further processing in line with organisational safety procedures. 2.7 Dispose of sub-standard material in line with environmental protection practices.
3. Shut down and clean equipment	3.1 Coordinate shutdown with other line operators in line with organisational safety procedures. 3.2 Strip and clean laminating press in line with organisational procedures. 3.3 Dispose of or store excess bonding agent in line with environmental protection practices. 3.4 Keep machine clear of dust and debris in line with organisational safety procedures. 3.5 Record and report production outcomes and equipment faults to appropriate personnel.

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	- identify quantities of required material within work orders and count numbers of boards - read basic numerical machine settings to set temperatures.
Oral communication skills to:	ask questions and actively listen to clarify contents of work orders.
Reading skills to:	interpret:

	• workplace health and safety and other organisational procedures • work orders • safety data sheets for bonding agents • manufacturers' instructions.
Writing skills to:	• complete accurate basic records for production outcomes, and equipment faults.
Planning and organising skills to:	• efficiently and logically sequence the stages of preparation and production using work order to guide activities.

Range of Conditions

Not Applicable

Unit Mapping Information

FPIWPP3210B Laminate board

Links

Companion Volume implementation guides are found in VETNet -
<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>