



Australian Government

FWPWPP3208 Punch peg holes in panels

Release: 1

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Modification History

Release	Comment
1	Replaces equivalent unit FPIWPP3208B Punch peg holes in panels, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format.

Application

This unit of competency describes the outcomes required to punch peg holes in thin panel products to produce a peg board, using a hole punching machine.

The unit applies to production operators and technicians who punch peg holes in panels in a forest and wood products factory setting and includes operator maintenance.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Wood Panel Products

Elements and Performance Criteria

<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for hole punching	1.1 Review work order and where required check with appropriate personnel. 1.2 Select appropriate personal protective equipment and check for operational effectiveness. 1.3 Obtain type and quantity of material to be punched from storage location. 1.4 Plan punching process and hole lay out in line with work order.

2. Punch peg holes	2.1 Use equipment in line with organisational safety procedures, manufacturer's instructions and environmental protection practices. 2.2 Complete pre start-up equipment checks to ensure operational effectiveness. 2.3 Feed material into machine at prescribed feed rate. 2.4 Follow punching sequence, and adjust to produce required quantity and maximum feed rate. 2.5 Check punching process regularly and adjust to maintain desired quality and output. 2.6 Dispose of sub-standard material in line with environmental protection practices. 2.7 Stack material safely in designated location in line with work order.
3. Complete operator maintenance	3.1 Follow organisational safety procedures to lock out equipment. 3.2 Check punches for bluntness or damage. 3.3 Remove and replace punches in line with manufacturer's recommendations. 3.4 Keep machine area clear of dust and debris in line with organisational safety procedures. 3.5 Record and report production outcomes, equipment faults and maintenance requirements to appropriate personnel.

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	- identify quantities of required material within work orders and count number of panels to be punched - calculate the feed rate to optimise quality and quantity of production output.
Oral communication skills to:	ask questions and actively listen to clarify contents of work orders.
Reading skills to:	- interpret: - workplace health and safety and other organisational procedures - work orders - manufacturers' instructions and maintenance

	recommendations.
Writing skills to:	• complete accurate basic records for production outcomes, equipment faults and maintenance requirements.
Planning and organising skills to:	• efficiently and logically sequence the stages of preparation and production using work order to guide activities.

Range of Conditions

Not Applicable

Unit Mapping Information

FPIWPP3208B Punch peg holes in panels

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>