



Australian Government

FWPWPP3207 Clip veneer

Release: 1

FWPWPP3207 Clip veneer

Modification History

Release	Comment
1	Replaces equivalent unit FPIWPP3207B Clip veneer, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format.

Application

This unit of competency describes the outcomes required to clip veneer to form a straight edge, remove defects, splits or uneven edges and to sort in readiness for matching and bonding to panel products.

The unit applies to production operators and technicians who clip veneer in a forest and wood products factory setting.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Wood Panel Products

Elements and Performance Criteria

<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for veneer clipping	1.1 Review work order and where required check with appropriate personnel. 1.2 Select appropriate personal protective equipment and check for operational effectiveness. 1.3 Obtain type and quantity of veneer to be clipped from veneer production process. 1.4 Select clipping process in line with work order.

2. Clip veneer	2.1 Use equipment in line with organisational safety procedures, manufacturer's instructions and environmental protection practices. 2.2 Complete pre-start up equipment checks to ensure operational effectiveness. 2.3 Set clipping machine functions for optimal product recovery. 2.4 Select clipping pattern to match veneer type. 2.5 Clip veneer to specification and assess sheets visually throughout clipping process for dimension, edge and other defects. 2.6 Clip sheets to size, removing unwanted sections and providing clean edges.
3. Sort and redistribute veneer	3.1 Grade clipped veneer and classify into colour and match groupings in line with industry standards. 3.2 Direct material to storage or processing operations in line with organisational procedures. 3.3 Dispose of incorrect cuts, off cuts and defective material in line with environmental protection practices. 3.4 Clean work area in line with organisational safety procedures. 3.5 Record and report production outcomes and equipment faults to appropriate personnel.

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	• identify quantities of required material within work orders and count amounts of veneer to be processed • complete basic calculations of required amounts of edging to be clipped to determine equipment set up.
Oral communication skills to:	• ask questions and actively listen to clarify contents of work orders.
Reading skills to:	• interpret: • workplace health and safety and other organisational procedures • work orders • manufacturers' instructions.
Writing skills to:	• complete accurate basic records for production outcomes and equipment faults.

Planning and organising skills to:	efficiently and logically sequence the stages of preparation and production using work order to guide activities.
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Range of Conditions

Not Applicable

Unit Mapping Information

FPIWPP3207B Clip veneer

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>