



Australian Government

FWPWPP3205 Match and join veneer

Release: 1

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Modification History

Release	Comment
1	Replaces equivalent unit FPIWPP3205B Match and join veneer, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format.

Application

This unit of competency describes the outcomes required to match, stitch, tape or glue slices of veneer in readiness for bonding to panel products.

The unit applies to production operators and technicians who match and join veneer in a forest and wood products factory setting.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Wood Panel Products

Elements and Performance Criteria

ELEMENTS	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for joining veneer	1.1 Review work order and where required check with appropriate personnel. 1.2 Select appropriate personal protective equipment and check for operational effectiveness. 1.3 Obtain type and quantity of veneer for matching and joining from veneer production process.

ELEMENTS	PERFORMANCE CRITERIA
	1.4 Select matching and joining process in line with work order.
2. Match and join veneer	2.1 Use equipment in line with organisational safety procedures, manufacturer's instructions and environmental protection practices. 2.2 Complete pre start-up equipment checks to ensure operational effectiveness. 2.3 Set machine functions and feed rate for optimal product recovery. 2.4 Select joining method in line with veneer to be matched. 2.5 Inspect sheets visually and match veneer to specification. 2.6 Clip sheets to provide clean edges and join in line with work order. 2.7 Assess veneer visually throughout joining process for strength and production defects.
3. Redistribute material	3.1 Assess joins and grade veneer in line with organisational procedures and industry standards. 3.2 Direct material to storage or processing operations in line with organisational procedures. 3.3 Dispose of sub-standard material and excess glue in line with environmental protection practices. 3.4 Clean work area and store unused glue in line with organisational safety procedures. 3.5 Record and report production outcomes and equipment faults to appropriate personnel.

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	- identify quantities of required material within work orders and count amounts of veneer - interpret order sizes and set up equipment to achieve specified dimensions - calculate the feed rate to optimise quality and quantity of production output.
Oral communication skills to:	ask questions and actively listen to clarify contents of work orders.

Reading skills to:	• interpret: • workplace health and safety and other organisational procedures • work orders • safety data sheets for glue • manufacturers' instructions.
Writing skills to:	• complete accurate basic records for production outcomes and equipment faults.
Planning and organising skills to:	• efficiently and logically sequence the stages of preparation and production using work order to guide activities.

Range of Conditions

Not Applicable

Unit Mapping Information

FPIWPP3205B Match and join veneer

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>