



Australian Government

Assessment Requirements for FWPWPP3204 Form board

Release: 1

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Modification History

Release	Comment
1	Replaces equivalent unit FPIWPP3204B Form board, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format. Assessment requirements now specify the performance and knowledge evidence, as well as assessment conditions for this unit of competency. These sections simplify and replace components used in the previous unit format, including Required Skills and Knowledge, Evidence Guide and Range Statement.

Performance Evidence

A person demonstrating competency in this unit must satisfy all of the elements, performance criteria and foundation skills of this unit. If a specific volume or frequency is not stated below, then evidence must be provided that the following requirements have been performed on at least one occasion:

- produce formed boards in line with individual work orders that prescribe different lengths, widths and quantities for each job; types of board are to include:
 - chipboard
 - fibreboard
- after each of the above jobs, complete operator maintenance to clean equipment.

Knowledge Evidence

A person competent in this unit must be able to demonstrate knowledge of:

- environmental protection practices for forest products factory settings:
 - reducing water and energy use
 - cleaning plant, tools and equipment
 - disposing of, recycling and reusing timber
 - disposing of hazardous substances
- typical flow of material supply in and out of the board forming area
- typical work flow processes and range of processing techniques used to form and trim boards from chip and fibre blends
- composition of chip and fibre blends
- purpose, features and operation of equipment used to form board:
 - spreading stations

- former and forming line
- forming equipment:
- mats
- screens
- trays
- plates
 - slitters or saws
 - screens
 - stock tanks
- methods used to clean equipment
- organisational procedures specific to forming board:
 - workplace health and safety with particular emphasis on equipment lock out, use of personal protective equipment and handling hazardous substances
 - communication reporting lines
 - recording and reporting production outcomes, equipment faults and maintenance requirements.

Assessment Conditions

The following resources must be made available:

- tools and equipment used to form board:
 - spreading stations
 - former and forming line
 - forming equipment:
 - mats
 - screens
 - trays
 - plates
- slitters or saws
- screens
- stock tanks
- personal protective equipment suitable for forming board
- chip and fibre blends to be compressed
- manufacturers' instructions for use and cleaning of equipment
- work order with specific instructions for forming board
- template documents for recording production outcomes, equipment faults and maintenance requirements
- relevant personnel for the purposes of communicating information
- organisational procedures for forming board.

Competency is to be assessed in the workplace or a simulated environment that accurately reflects performance in a real workplace setting.

Assessor requirements

Assessors must:

- hold the appropriate assessor competency standards as outlined in regulations; and
- be able to demonstrate vocational competencies at least to the level being assessed; and
- be able to demonstrate how they are continuing to develop their VET knowledge and skills as well as maintaining their industry currency and assessor competence.
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Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>