



Australian Government

FWPWPP2206 Prepare veneer for ply

Release: 1

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Modification History

Release	Comment
1	Replaces equivalent FPIWPP2206B Prepare veneer for ply, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format.

Application

This unit of competency describes the outcomes required to assemble multiple layers of veneer to form plywood panel.

The unit applies to production workers who prepare veneer for ply in a forest and wood products factory setting.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Wood Panel Products

Elements and Performance Criteria

<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for assembly	1.1 Review work order and where required check with appropriate personnel. 1.2 Select appropriate personal protective equipment and check for operational effectiveness. 1.3 Obtain type and quantity of material to be assembled from veneer production process. 1.4 Select production process in line with work order.

2. Bond veneers	2.1 Use equipment in line with organisational safety procedures, manufacturer's instructions and environmental protection practices. 2.2 Complete pre start-up equipment checks to ensure operational effectiveness. 2.3 Adjust spreader stations to provide material delivery in line with required board cross-section distribution. 2.4 Apply glue to cross-grain veneer evenly and adjust glue feed, spread and tack levels regularly to achieve desired result. 2.5 Select and assemble cross-grain and long-grain veneer in required sequence. 2.6 Position veneer and feed according to required sequence, minimising gaps and mismatched edges. 2.7 Transfer completed assemblies for pressing.
3. Redistribute material	3.1 Grade assembled ply in line with organisational procedures and industry standards. 3.2 Direct material to storage or processing operations in line with organisational procedures. 3.3 Dispose of sub-standard material and excess glue in line with environmental protection practices. 3.4 Clean work area and store unused glue in line with organisational safety procedures. 3.5 Record and report production outcomes and equipment faults to appropriate personnel.

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	- identify quantities of required material within work orders and count amounts - read and adjust basic numerical machine settings to apply correct quantities of glue.
Oral communication skills to:	ask questions and actively listen to clarify contents of work orders.
Reading skills to:	- interpret: - workplace health and safety and other organisational procedures

	• work orders • safety data sheets for glue • manufacturers' instructions.
Writing skills to:	• complete accurate basic records for production outcomes and equipment faults.
Planning and organising skills to:	• efficiently and logically sequence the stages of preparation and production using work order to guide activities.

Range of Conditions

Not Applicable

Unit Mapping Information

FPIWPP2206B Prepare veneer for ply

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>