



Australian Government

FWPSAW3204 Saw flitches and cants

Release: 2

FWPSAW3204 Saw flitches and cants

Modification History

Release	Comments
Release 2	This version released with FWP Forest and Wood Products Training Package Version 3.0.
Release 1	This version released with FWP Forest and Wood Products Training Package Version 2.0.

Application

This unit of competency describes the outcomes required to set up the processing of logs, saw logs into flitches or cants and maintain the production flow. Work is completed in a forest products factory and includes operator maintenance.

The unit applies to Sawmill Worker, Production Worker.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Sawmilling and Processing

Elements and Performance Criteria

Element	Performance Criteria
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for sawing	1.1 Review work order and where required check with appropriate personnel. 1.2 Select appropriate personal protective equipment and check for operational effectiveness. 1.3 Plan sawing process in line with work order.

2. Saw flitches and cants	2.1 Use equipment in line with organisational safety procedures, manufacturer's instructions and environmental protection practices. 2.2 Complete pre start-up checks to ensure operational effectiveness. 2.3 Use dogs to secure and align logs to saw and minimise damage. 2.4 Clear logs of foreign matter and feed into saw at feed rate in line with organisational procedures. 2.5 Plan sawing sequence to produce required quantity of flitches or cants and to maximise feed rate. 2.6 Check sawing process regularly and adjust to maintain desired quality and output. 2.7 Reject and dispose of sub-standard logs in line with and environmental protection practices. 2.8 Direct flitches and cants to designated area in line with work order. 2.9 Identify routine processing problems and resolve or report to appropriate personnel.
3. Complete operator maintenance	3.1 Follow organisational safety procedures to lock out equipment. 3.2 Check saw blades for bluntness or damage. 3.3 Remove and replace saw blades in line with manufacturer's recommendations. 3.4 Dispose of used blades in line with environmental protection practices. 3.5 Complete basic non-specialist maintenance for equipment. 3.6 Keep machine clear of dust and debris in line with organisational safety procedures. 3.7 Record and report equipment faults and maintenance requirements to appropriate personnel.

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	• identify quantities of required material within work orders and count number of logs to be sawn • complete routine calculations to determine correct angles for aligning logs to equipment • calculate the feed rate to optimise quality and quantity of production output.
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Oral communication skills to:	ask open and closed probe questions and actively listen to clarify contents of work orders.
Reading skills to:	- interpret: - workplace health and safety and other organisational procedures - work orders - manufacturers' instructions and maintenance recommendations.
Writing skills to:	complete accurate basic records for equipment faults and maintenance requirements.
Planning and organising skills to:	efficiently and logically sequence the stages of preparation and production using work order to guide activities.
Problem-solving skills to:	- identify and dispose of sub-standard logs - identify processing problems and faulty equipment and resolve by reporting or rectifying.
Technology skills to:	- select and use appropriate personal protective equipment for sawing flitches and logs - use saws to efficiently and saw flitches and cants - accurately identify and replace blunt or damaged saw blades.

Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
FWPSAW3204 Saw flitches and cants Release 2	FWPSAW3204 Saw flitches and cants Release 1	Minor typographical errors corrected.	Equivalent unit

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509f8d3d47>