



**Australian Government**

# **Assessment Requirements for FBPSUG2008**

## **Operate a tipping station**

**Release: 1**

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## Modification History

| Release   | Comments                                                                                       |
|-----------|------------------------------------------------------------------------------------------------|
| Release 1 | This version released with FBP Food, Beverage and Pharmaceutical Training Package Version 2.0. |

## Performance Evidence

An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.

There must be evidence that the individual has operated a tipping station in line with workplace contexts and demonstrated each of the following points at least once:

- correctly carried out pre-operational checks
- selected, fitted and used personal protective equipment (PPE)
- operated plant to tip cane according to specifications
- monitored tipping process to maintain a full carrier
- took corrective action in response to abnormal or unacceptable performance
- completed all requirements for shift handover tipping process
- completed tipping operation records
- safely shut down operation and dealt with waste
- identified faulty bins and equipment and arranged transfer for repair.

## Knowledge Evidence

An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:

- functions and basic operating principles of tipping process and related control system and equipment components
- consequences of tipping contaminated cane
- typical faults in cane bins that affect haulage and tipping operations
- acceptable bin and rake condition, and procedure for tagging and reporting bins requiring repair
- key health and safety requirements in the workplace:
  - health and safety hazards related to tipping operation, and associated control measures
  - manual handling procedures for tipping station operations
  - correct use of PPE

- procedures for responding to emergency situations
- reporting and recording requirements relevant to tipping station operations.

## Assessment Conditions

Assessment of skills must take place under the following conditions:

- physical conditions:
  - skills must be demonstrated in a sugar milling workplace or an environment that accurately represents workplace conditions
- resources, equipment and materials:
  - tipping process, milling train and related equipment
  - loaded cane bins
  - PPE
  - workplace information recording system
- specifications:
  - operating procedures and related advice on equipment operation
  - workplace procedures, including safe work practices and environmental requirements.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

## Links

Companion Volume Implementation Guides are found in VETNet: -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4>