



Australian Government

Assessment Requirements for FBPPHM3010 Operate a compressing process

Release: 1

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Modification History

Release	Comments
Release 1	This version released with FBP Food, Beverage and Pharmaceutical Training Package Version 2.0.

Performance Evidence

An individual demonstrating competency in this unit must satisfy all the elements and performance criteria of this unit.

There must be evidence that the individual has safely operated at least one tablet compressing process, including:

- selected, fitted and used personal protective equipment and contamination prevention clothing
- conducted pre-start checks required for the safe operation of the compressing process, including:
 - carrying out required area or line clearances
 - inspecting equipment condition to identify signs of wear
 - confirming all safety equipment is in place and operational
 - confirming that equipment is clean or sanitised
 - confirming that equipment is correctly configured for processing requirements
- started, operated, monitored and adjusted a tablet compressing process to achieve required outcomes
- conducted in-process control checks to confirm the process remains within limits
- sampled and inspected tablets for defects
- taken corrective action in response to a non-conformance
- followed end-of-batch procedures, including:
 - line clearance and cleaning
 - product labelling
- safely shut down the process according to workplace procedures
- cleaned and maintained work area to meet workplace cleaning standards and environmental requirements
- completed records according to workplace procedures.

Knowledge Evidence

An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:

- stages of the tablet compressing process, including:
 - the purpose, methods and outcomes of each stage
 - stages and changes that occur during compression of tablets
 - the purpose and characteristics of ingredients and raw materials used in tablet production
 - types of raw materials used in the compressing process, and related handling and segregation requirements, including handling of hazardous goods
- basic operating principles, requirements and parameters of compressing equipment, including:
 - main equipment components, operating capacities and applications
 - typical equipment faults and related causes, including signs and symptoms of faulty equipment and early warning signs of potential problems
 - status and purpose of guards
 - the purpose and location of sensors and related feedback instrumentation
 - flow of the compressing process and the effect of outputs on downstream pharmaceutical processes
 - corrective actions required where operation is outside specified operating parameters
- operating principles of process control, including the relationship between control panels and systems and physical equipment
- functions and limitations of personal protective clothing and equipment, including:
 - protective gowns, scrubs, smocks, statcoats or disposable coveralls
 - surgical masks
 - surgical gloves
 - disposable overshoes
 - hair nets
- pre-start checks requirements, including:
 - carrying out required area or line clearances
 - inspecting equipment condition to identify signs of wear
 - confirming all safety equipment is in place and operational
 - confirming that equipment is clean or sanitised
 - confirming that equipment is correctly configured for processing requirements
- methods used to monitor compressing process, including inspecting measuring and testing
- product and process changeover procedures and responsibilities
- end-of-batch procedures, including:
 - calculating yield
 - materials reconciliation
- product labelling responsibilities and procedures
- requirements of different shutdowns, including:

- emergency and routine shutdowns
- procedures to follow in the event of a power outage
- line clearance procedures, including cleaning and sanitation procedures
- isolation, lock out and tag out procedures and responsibilities
- Good Manufacturing Practice (GMP) requirements associated with the compressing process and related control measures
- environmental issues and controls relevant to the compressing process, including waste collection and handling procedures
- requirements for completion of workplace documentation.

Assessment Conditions

Assessment of skills must take place under the following conditions:

- physical conditions:
 - a pharmaceutical manufacturing workplace or an environment that accurately represents workplace conditions
- resources, equipment and materials:
 - personal protective equipment and contamination prevention clothing compressing process equipment
 - sampling and testing equipment
 - materials required for the compressing process
 - cleaning materials and equipment associated with compressing process
 - record keeping system
- specifications:
 - batch instructions including product specifications, control points and processing parameters
 - recording requirements and procedures
 - workplace documentation relating to a tablet compressing process and procedures that comply with GMP requirements
 - information on equipment capacity and operating parameters
 - sampling schedules and test procedures
 - cleaning procedures associated with compressing process.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guides are found in VETNet: -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4>