



Australian Government

Assessment Requirements for FBPOPR2047 Operate a portion saw

Release: 1

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Modification History

Release	Comments
Release 1	This version released with FBP Food, Beverage and Pharmaceutical Training Package Version 1.0

Performance Evidence

An individual demonstrating competency in this unit must satisfy all of the elements and performance criteria of this unit.

There must be evidence that the individual has operated a portion saw on at least one occasion, including:

- accessing workplace information to identify portion requirements
- selecting, fitting and using personal protective clothing and/or equipment, including use of mesh gloves or similar protective clothing
- confirming supply of necessary poultry pieces, including inspecting and removing pieces of unacceptable quality
- conducting pre-start checks, including:
 - inspecting condition of the portion saw to identify blade sharpness and other signs of wear
 - cancelling isolation or lock-outs
 - confirming that equipment is clean and all safety guards are in place and operational
 - ensuring that lighting, guarding and signage around the saw are in position
- collecting portions to be cut
- positioning portions to allow the blade to pass cleanly through
- achieving cut accuracy to meet specifications and workplace standards with minimal waste
- identifying faulty equipment operation and/or blunt blades, and taking corrective action
- responding to and/or reporting equipment failure within level of responsibility
- locating emergency stop functions on equipment
- following isolation and lock-out/tag-out procedures to take the portion saw and related equipment off-line in preparation for cleaning and/or maintenance within level of responsibility
- completing workplace records
- inspecting and cleaning the portion saw and reporting maintenance issues
- maintaining work area to meet housekeeping standards

- following relevant work health and safety procedures.

Knowledge Evidence

An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:

- quality specifications and characteristics required of portioned product
- portion saw operating procedures, including correct positioning of guards, lighting and safe work practices when working with the saw
- work health and safety hazards and controls, including limitations of protective clothing and equipment relevant to the work process
- contamination/food safety risks associated with the automated cutting process and related control measures, including hygiene and sanitation requirements when handling product
- grading/downgrading specifications for portioned product
- typical equipment faults and related causes for operating a portion saw, including:
 - signs and symptoms of faulty equipment
 - early warning signs of potential problems
- isolation, lock-out and tag-out procedures and responsibilities for operating a portion saw
- procedures and responsibility for reporting production and performance information
- procedures for cleaning and for reporting maintenance requirements for operating a portion saw
- waste handling requirements and procedures for operating a portion saw
- routine maintenance procedures required for operating a portion saw.

Assessment Conditions

Assessment of skills must take place under the following conditions:

- physical conditions:
 - a workplace or an environment that accurately represents workplace conditions
- resources, equipment and materials:
 - personal protective clothing and equipment, including a mesh glove
 - portion saw and related equipment and services
 - carcasses/pieces to be cut into portions
 - cleaning procedures, materials and equipment
- specifications:
 - work procedures, including advice on safe work practices, food safety, quality and environmental requirements
 - information on equipment capacity and operating parameters
 - production schedule/batch instructions
 - specifications, control points and processing parameters
 - documentation and recording requirements and procedures.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volumes, including Implementation Guides, are available at VETNet - <https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4>