



Australian Government

FBPCON2006 Operate a granulation and compression process

Release: 1

FBPCON2006 Operate a granulation and compression process

Modification History

Release	Comments
Release 1	This version released with FBP Food, Beverage and Pharmaceutical Training Package Version 1.0.

Application

This unit of competency describes the skills and knowledge required to set up, operate, adjust and shut down a granulation and compression process.

This unit applies to individuals who work under general supervision as production workers and are responsible for the operation and monitoring of granulation and compression equipment in a confectionery production environment.

All work must be carried out to comply with workplace procedures, in accordance with State/Territory work health and safety, and food safety regulations, legislation and standards that apply to the workplace.

No occupational licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Confectionery (CON)

Elements and Performance Criteria

Elements	Performance Criteria
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare the granulation equipment and process for operation	1.1 Confirm materials are available according to workplace procedure 1.2 Identify and confirm cleaning and maintenance requirements 1.3 Identify safety requirements and wear appropriate personal protective equipment ensuring correct fit

Elements	Performance Criteria
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
	1.4 Set the granulation process to production specifications according to equipment operating instructions 1.5 Check and adjust equipment performance according to operating parameters 1.6 Carry out pre-start checks according to operating procedures
2. Prepare the compression process for operation	2.1 Confirm granulation materials are available according to workplace procedure 2.2 Set the compression process to production specifications 2.3 Check and adjust equipment performance according to operating parameters 2.4 Carry out pre-start checks according to operating procedures
3. Operate and monitor the granulation and compression process	3.1 Start and operate the process safely according to operating instructions and safety procedures 3.2 Combine ingredients in specified sequence according to recipe and procedures 3.3 Confirm granules of the required particle size are produced according to product specifications 3.4 Ensure the compression process produces compressed product to specification 3.5 Monitor equipment to identify variation in operating conditions 3.6 Identify variation in equipment operation and report maintenance requirements according to workplace procedures 3.7 Identify, rectify or report out-of-specification product or process outcomes according to workplace procedures 3.8 Maintain the work area according to workplace procedures 3.9 Maintain workplace records according to workplace procedures
4. Shut down the compression process	4.1 Identify the appropriate shutdown procedure according to operating instructions 4.2 Shut down the process safely according to shutdown procedures 4.3 Identify and report maintenance requirements according to workplace procedures

Foundation Skills

This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria.

Skill	Description
Reading	Interprets and comprehends information contained in granulation and compression recipes, equipment operational instructions and workplace procedures
Writing	Enters operational data into granulation and compression production equipment accurately
Numeracy	Locates, recognises and applies basic calculations for numerical information found in granulation and compression recipes and production equipment
Navigate the world of work	- Follows clear instructions within defined level of responsibility - Recognises organisational expectations and follows explicit protocols and procedures, seeking clarification when required
Interact with others	Follows instructions and procedures regarding what and how to communicate when reporting on granulation and compression production issues
Get the work done	- Follows clearly defined instructions and sequencing, and monitors own progress for granulation and compression production and seeks assistance when necessary - Makes low-impact decisions around immediate clearly defined production tasks

Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
FBPCON2006 Operate a granulation and compression process	FDFCON2006A Operate a granulation and compression process	Updated to meet Standards for Training Packages Minor changes to Performance Criteria for clarity	Equivalent unit

Links

Companion Volumes, including Implementation Guides, are available at VETNet: -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4>