



Australian Government

AURTTA023 Develop and apply hydraulic system modifications

Release: 1

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Modification History

Release	Comment
Release 1	New unit of competency.

Application

This unit describes the performance outcomes required to develop, apply and validate significant modifications to existing hydraulic systems in order to vary or enhance performance. It involves identifying the modification requirement, developing the modification specifications, applying and testing the modification, and completing workplace processes and documentation.

Significant and non-routine modifications are those that require compliance with Australian Design Rules and Vehicle Safety Bulletins.

It applies to those working in the automotive service and repair industry. The hydraulic systems include those of agricultural machinery, heavy commercial vehicles, light vehicles, marine vessels, mobile plant machinery or outdoor power equipment.

No licensing, legislative, regulatory or certification requirements apply to this unit at the time of publication.

Competency Field

Mechanical Miscellaneous

Unit Sector

Technical

Elements and Performance Criteria

Elements	Performance Criteria
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold and italicised text is used, further information is detailed in the range of conditions section.
1. Identify and confirm the	1.1 Job requirements are determined from workplace instructions

Elements Elements describe the essential outcomes.	Performance Criteria Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold and italicised text is used, further information is detailed in the range of conditions section.
modification requirement	1.2 Reasons for the modification are identified and confirmed with appropriate persons 1.3 Modification options are identified and presented to appropriate persons according to workplace procedures 1.4 Hazards associated with the work are identified and risks are managed 1.5 Legal and safety impacts of the modification are considered, as required, according to regulatory requirements
2. Develop and validate the modification specification	2.1 Manufacturer specifications for the existing hydraulic system are sourced and interpreted 2.2 Criteria for selecting the modification method and evaluating the outcomes are identified and documented 2.3 Proposed modification method is identified, selected and evaluated from available options 2.4 Selected option, including material choices and processes, is developed in detail and progressively assessed against established criteria 2.5 Modification specification is documented according to workplace procedures
3. Apply and test the modification specification	3.1 Tools, test equipment and materials required to support the modification procedure are identified, selected and prepared for use 3.2 Selected modification method is carried out according to workplace procedures, and safety and environmental requirements 3.3 Post-modification testing is carried out according to workplace procedures to confirm modification outcomes are as intended, and any problems detected as having been introduced during the modification process are rectified 3.4 Test results and other diagnostic findings are verified, as required, by using reliable alternative or optional processes 3.5 Variations needed during the modification process or as a result of testing are incorporated into the modification specification 3.6 Information and detail relating to the modification are documented and provided to the appropriate parties according to regulatory and commercial obligations
4. Complete work processes	4.1 Final inspection is made to ensure work is to workplace expectations 4.2 Work area is cleaned, waste and non-recyclable materials are

Elements	Performance Criteria
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	disposed of, and recyclable material is collected 4.3 Tools and equipment are checked and stored according to workplace procedures 4.4 Workplace documentation is processed according to workplace procedures

Foundation Skills

This section describes those language, literacy, numeracy and employment skills that are essential to performance and are not explicit in the performance criteria.

Skills	Description
Learning skills to:	locate and evaluate appropriate sources of information.
Reading skills to:	- interpret the operating and testing procedures for hydraulic system testing equipment from workplace and manufacturer literature - research, organise and interpret technical information from manufacturer and workshop literature when seeking hydraulic system specifications and procedures.
Writing skills to:	legibly and accurately fill out workplace documentation when reporting modification findings and recording parts and material used.
Oral communication skills to:	clarify instructions, gain information from supervisors, and report modification outcomes.
Numeracy skills to:	- measure hydraulic system components and use basic mathematical operations, including addition and subtraction, to calculate tolerances and deviations from manufacturer specifications - interpret precision measuring equipment and test equipment units and scales.
Planning and organising skills to:	plan own work requirements and prioritise and sequence actions to achieve required outcomes and ensure tasks are completed within workplace timeframes.
Technology skills to:	- use precision measuring equipment, such as micrometers and vernier calipers - use specialised testing equipment, such as flow and pressure

Skills	Description
	gauges.

Range of Conditions

This section specifies work environments and conditions that may affect performance.

Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

Bold italicised wording, if used in the performance criteria, is detailed below.

<i>Safety and environmental requirements</i> must include:	• work health and safety (WHS) and occupational health and safety (OHS) requirements, including procedures for dealing with high pressure fluid systems • environmental requirements, including procedures for trapping, storing and disposing of fluids released from hydraulic systems.
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Unit Mapping Information

Equivalent to AURTTA5023 Develop and apply hydraulic system modifications

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=b4278d82-d487-4070-a8c4-78045ec695b1>