



**Australian Government**

# **AMPPKG207 Operate carton forming machine**

# AMPPKG207 Operate carton forming machine

## Modification History

| Release | Comments                                                                                                                                                          |
|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2       | This version was released in AMP Australian Meat Processing Training Package Release 9.2. Updated to show Mandatory workplace requirements in <i>italic</i> text. |
| 1       | This unit of competency was first released in AMP Australian Meat Processing Training Package Release 9.0.                                                        |

## Application

This unit describes the skills and knowledge required to operate a carton forming machine.

This unit applies to individuals who work under general supervision in registered meat processing premises.

All work must be carried out to comply with workplace procedures, according to state/territory health and safety and food safety regulations, legislation and standards that apply to the workplace.

Mandatory workplace requirements apply to the assessment of this unit.

## Licensing/Regulatory Information

No licensing, legislative or certification requirements apply to this unit at the time of publication.

## Pre-requisite unit(s)

Nil.

## Competency field(s)

N/A

## Unit sector(s)

Packaging (PKG)

## Elements and Performance Criteria

| Element | Performance criteria |
|---------|----------------------|
|---------|----------------------|

| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element.                                                                                                                                                                                                                                                                                                                                                                                                                         |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Prepare for work                       | 1.1 Identify work instruction for operating carton forming machine<br>1.2 Identify workplace health and safety requirements for task, including personal protective equipment<br>1.3 Prepare equipment and consumables for assembling and preparing cartons<br>1.4 Carry out start-up procedures following work instructions                                                                                                                                                                                            |
| 2. Operate carton forming machine         | 2.1 Operate carton forming machine following workplace requirements and workplace health and safety requirements<br>2.2 Monitor carton blanks to ensure compliance with quality assurance requirements and specifications<br>2.3 Report any defects with carton forming to supervisor<br>2.4 Monitor and maintain supply of consumables to forming machine<br>2.5 Maintain flow of assembled cartons to meet daily production requirements<br>2.6 Complete daily maintenance routines as specified in work instructions |

## Foundation Skills

*This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria.*

| Skill              | Description                                                                                                                                                                                   |
|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reading            | <ul style="list-style-type: none"> <li>Interpret key elements of workplace instructions and packaging requirements</li> </ul>                                                                 |
| Oral communication | <ul style="list-style-type: none"> <li>Communicate with team members and/or supervisor to maintain flow of production</li> <li>Report or re-order consumables when stocks are down</li> </ul> |
| Numeracy           | <ul style="list-style-type: none"> <li>Monitor levels of consumables</li> </ul>                                                                                                               |

## Range of conditions

No conditions apply to this unit of competency at the time of publication.

## Unit Mapping Information

| Current Code and Title                      | Previous Code and Title                 | Comments                                                                                                                                                                                                                                                    | Equivalence |
|---------------------------------------------|-----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|
| AMPPKG207<br>Operate carton forming machine | AMPA2075 Operate carton forming machine | Unit code updated<br><br>Unit sector code added<br><br>Unit application updated<br><br>Performance Criteria clarified<br><br>Foundation Skills added<br><br>Assessment Requirements re-worded for clarity<br><br>Mandatory workplace requirements clarified | Equivalent  |

# Assessment Requirements for AMPPKG207 Operate carton forming machine

## Modification History

| Release | Comments                                                                                                                                                          |
|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2       | This version was released in AMP Australian Meat Processing Training Package Release 9.2. Updated to show Mandatory workplace requirements in <i>italic</i> text. |
| 1       | This unit of competency was first released in AMP Australian Meat Processing Training Package Release 9.0.                                                        |

## Performance Evidence

An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.

There must be evidence that the individual has operated a carton forming machine to produce cartons that meet specifications.

The assessor must observe the individual operating the equipment, including loading blanks, following workplace requirements, for a minimum of 10 minutes.

There must also be evidence that the individual has completed two shifts on the job fulfilling workplace requirements (these shifts may include normal rotations into and out of the relevant work task).

### Mandatory workplace requirements

All performance evidence specified above must be demonstrated in a meat processing premises.

## Knowledge Evidence

An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:

- workplace requirements for cartons being formed
- workplace requirements for routine maintenance
- the importance of maintaining flow of cartons
- the consumables required and the levels to which they need be maintained
- typical workplace health and safety hazards encountered when assembling cartons, and how the associated risks are controlled.

## Assessment Conditions

Assessment of the skills in this unit of competency must take place under the following conditions:

- physical conditions:
  - *skills must be demonstrated in a meat processing premises at workplace production speed*
- resources, equipment and materials:
  - *personal protective equipment*
  - *carton forming machine*
  - *cartons and consumables*
- specifications:
  - *task-related documents*
- personnel:
  - *access to team members and supervisor or mentor.*

Assessment for this unit must include at least three forms of evidence.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

### Mandatory workplace requirements

Mandatory workplace requirements are shown in *italic* text. Refer to the Companion Volume Implementation Guide for further information.

## Link

Companion volumes, including implementation guides, are found on the national training register - <https://training.gov.au/training/details/AMP>.