



Australian Government

AMPA2075 Operate carton forming machine

Release: 1

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Modification History

Release	TP Version	Comment
1	AMPv2.0	Initial release

Application

This unit describes the skills and knowledge required to operate a carton forming machine.

This unit is applicable to workers in a registered meat processing premises such as an abattoir (offal room, tripe room, boning room), food service operations, smallgoods factory, wholesale butchery, game meat processing establishment or pet food premises.

All work should be carried out to comply with workplace and hygiene requirements.

This unit applies to individuals who work under general supervision, exercise limited autonomy and have some accountability for their own work.

No occupational licensing, legislative or certification requirements are known to apply to this unit at the time of publication.

This unit must be delivered and assessed in the context of Australian meat processing standards and regulations.

Pre-requisite Unit

Nil.

Unit Sector

Elements and Performance Criteria

Element	Performance criteria
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element.
1. Start-up and maintain carton forming machine	1.1 Identify and complete start-up procedures according to work instructions and manufacturer's specifications 1.2 Complete daily maintenance routines as specified in work instructions and manufacturer's specifications
2. Operate carton forming	2.1 Operate carton forming machine in accordance with workplace

Element	Performance criteria
machine	requirements 2.2 Form cartons to workplace standards 2.3 Monitor carton blanks to ensure compliance with Quality Assurance (QA) requirements 2.4 Operate carton forming machine in accordance with workplace health and safety requirements 2.5 Monitor cartons to ensure compliance with specifications 2.6 Maintain flow of assembled cartons to meet daily production requirements

Foundation Skills

Foundation Skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

Unit Mapping Information

This unit is equivalent to MTMP2084C Operate carton forming machine.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5e2e56b7-698f-4822-84bb-25adbb8443a7>

Assessment Requirements for AMPA2075 Operate carton forming machine

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Performance Evidence

The candidate must operate a carton forming machine.

The candidate must:

- start-up and maintain carton forming equipment according to work instructions and manufacturer specifications
- operate carton forming machine in accordance with work instructions
- identify and comply with workplace health and safety requirements related to operating carton forming equipment
- maintain the flow of cartons
- monitor the inflow of carton blanks to ensure compliance with QA requirements
- monitor outflow of formed cartons to ensure compliance with QA requirements
- follow reporting procedures for defects in carton formation
- report equipment faults according to workplace requirements
- apply relevant regulatory requirements
- use communication skills relevant to work instructions

Knowledge Evidence

The candidate must demonstrate a basic factual, technical and procedural knowledge of:

- QA requirements for operating a carton forming machine
- the importance of maintaining flow of cartons
- relevant regulatory requirements

Assessment Conditions

Assessment must be conducted in a meat processing plant.

Carton forming machinery has to be operated to meet normal production requirements.

As a minimum, the following three forms of assessment must be used:

- quiz of underpinning knowledge

- workplace demonstration
- workplace referee or third-party report of performance over time

Assessors must satisfy the current standards for RTOs.

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